

I Can Solder Badge kit

Assembly Instructions

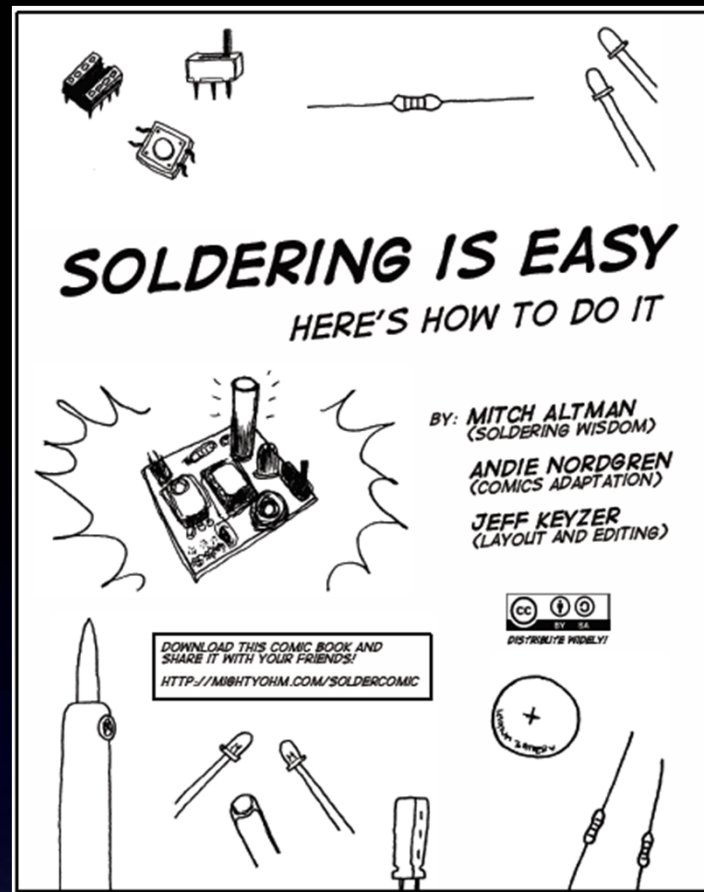
mitch@CornfieldElectronics.com



CORNFIELD ELECTRONICS

Blinky light and White flashlight

Learn To Solder



The following photos will show you how to solder.

But feel free to download the “Soldering Is Easy” comic book for free!

(In many different languages.)

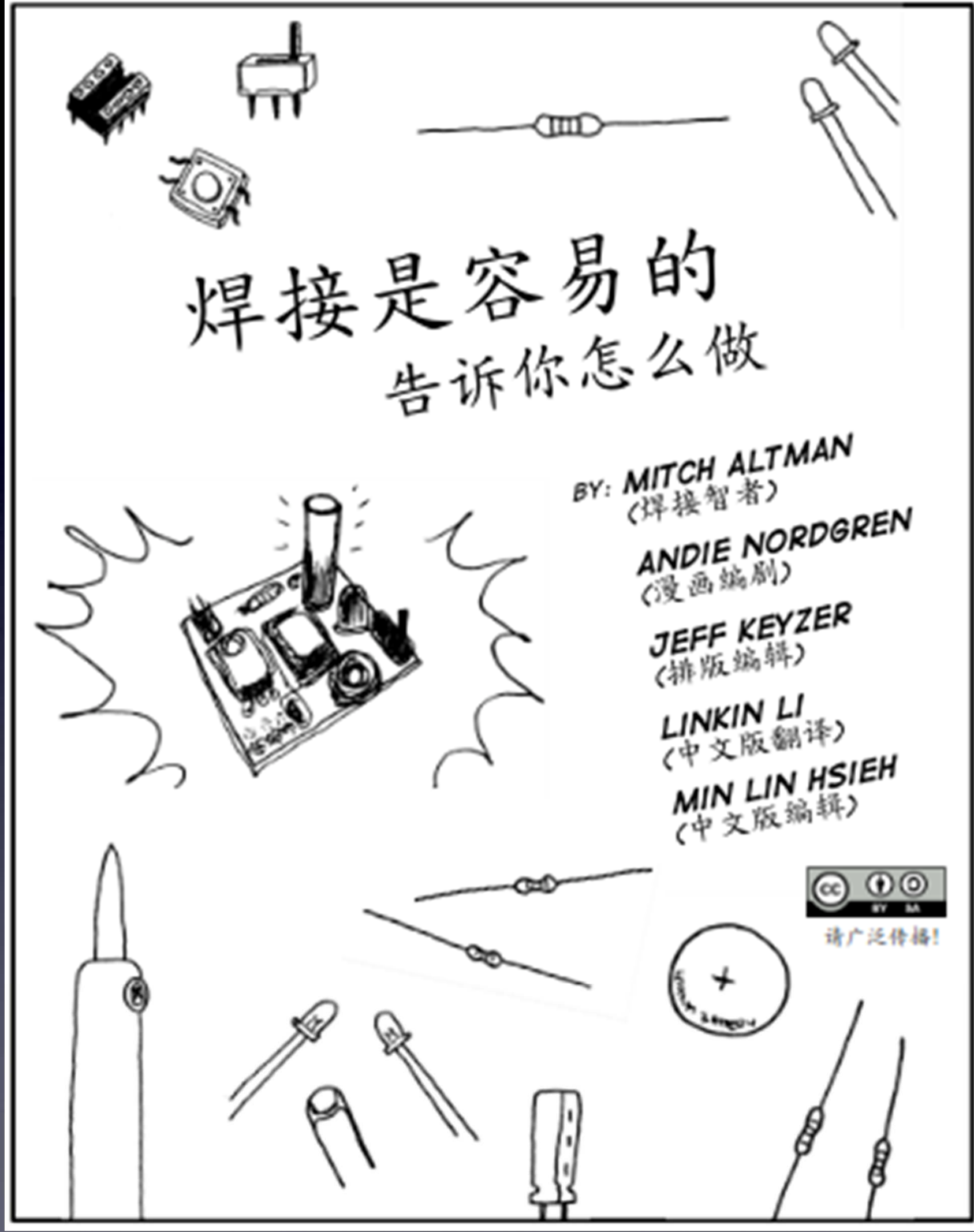
download for free at:
<http://mightyohm.com/soldercomic>

Learn To Solder



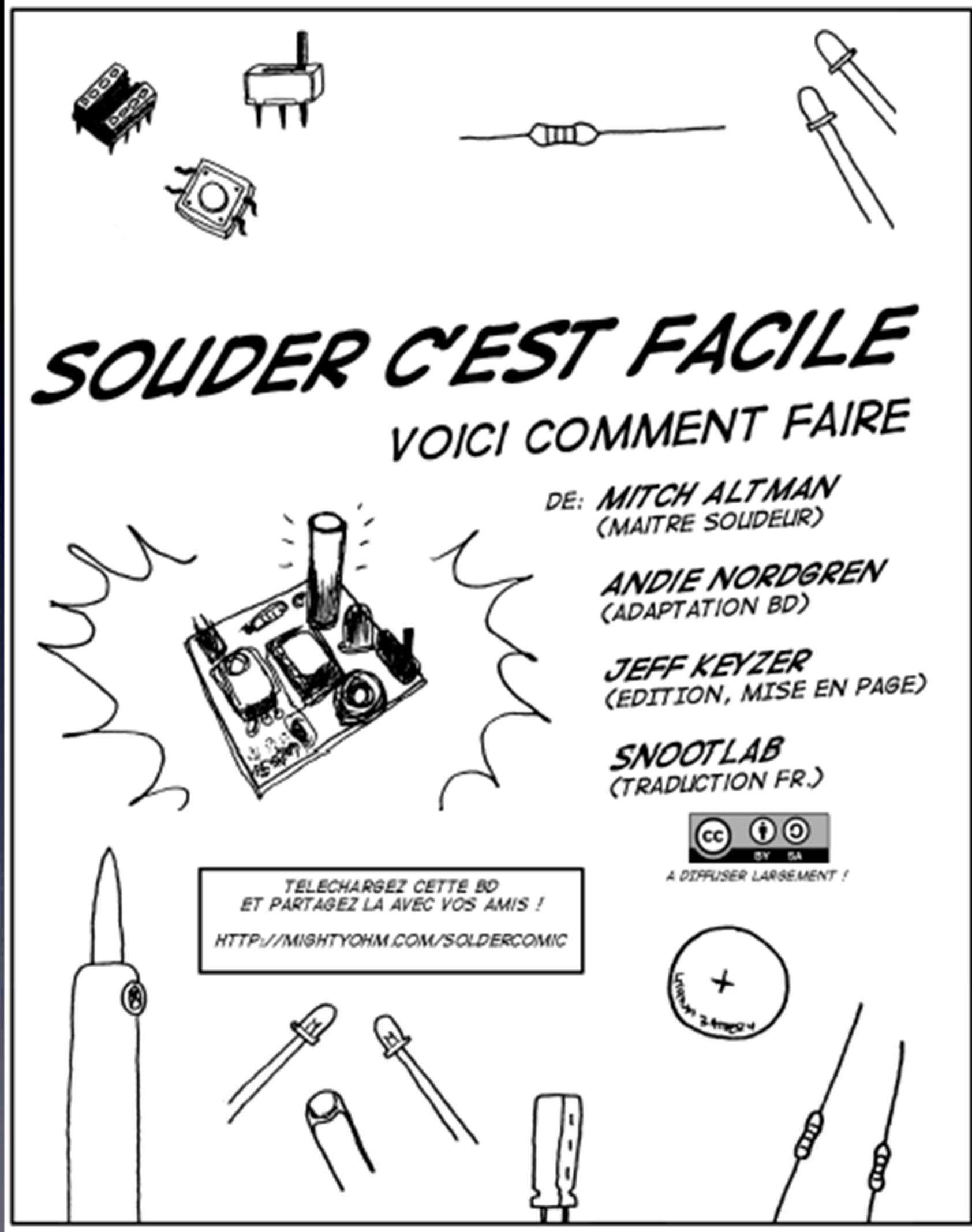
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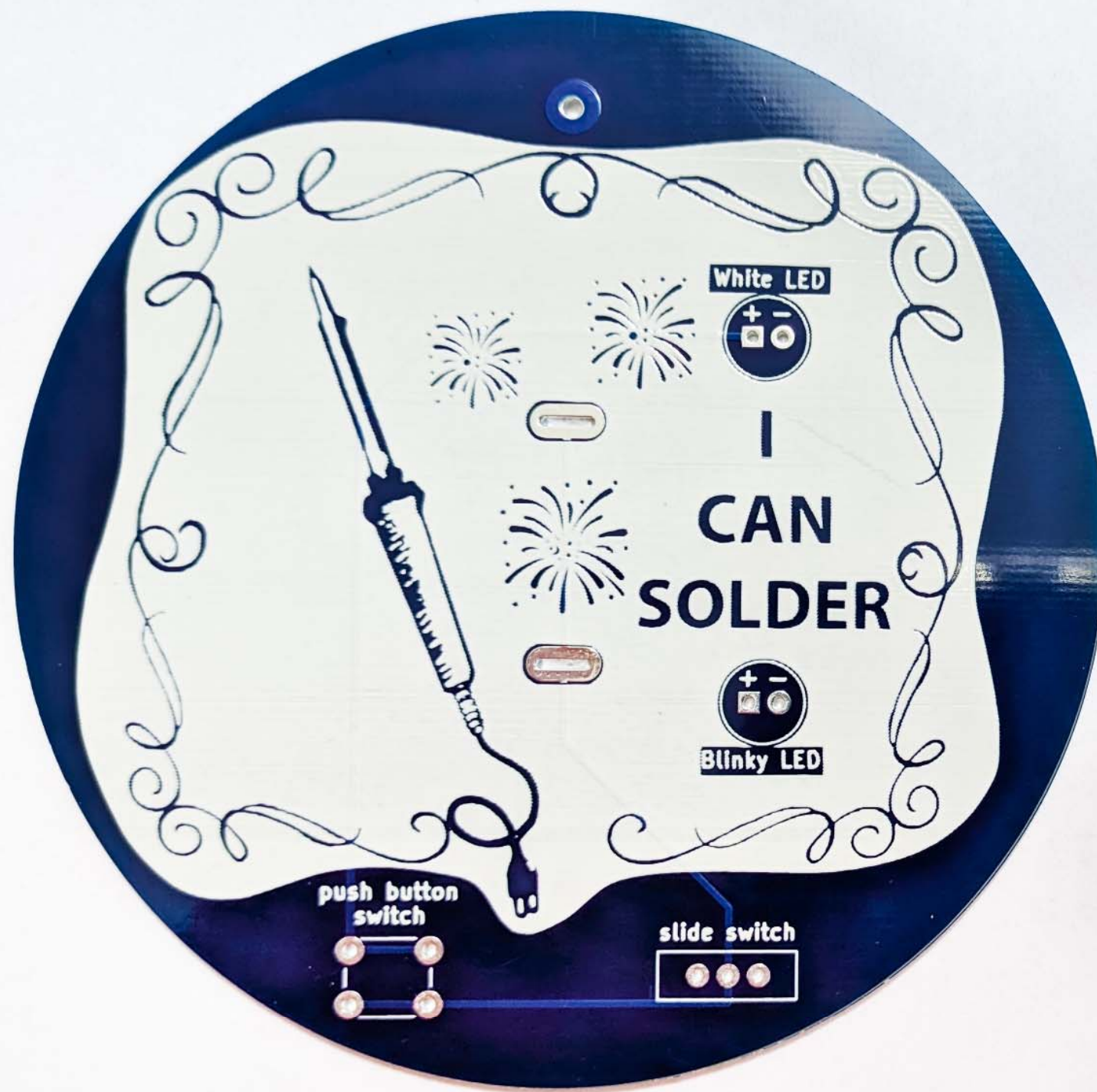


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download for free at:
<http://mightyohm.com/soldercomic>
(In many different languages.)



All of the parts



The board we'll solder the parts to (front)

KiCad
DESIGNED WITH

Pin



open hardware

CORNFIELD ELECTRONICS



I Can Solder Badge

V2a

NOTE: This is the back of the board (the other side is the front)

How to:

Insert Pin in the front, solder it on the back.

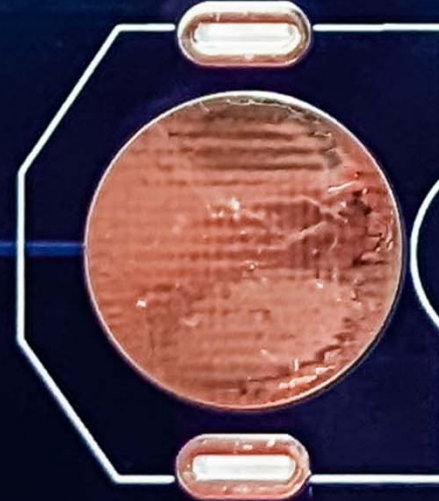
Insert Battery Holder in the back, solder it on the front.

Insert Slide Switch in the front, solder it on the back, and the trim leads.

Insert Push Button Switch in the front, solder it on the back.

W285637AS1F1

battery holder



Long leads of LEDs are (+):

Insert White LED in the front, solder it on the back, and trim the leads.

Insert Blinky LED in the front, solder it on the back, and trim the leads.

Insert Battery (+) side up.

Enjoy!

The board we'll solder the parts to (back)



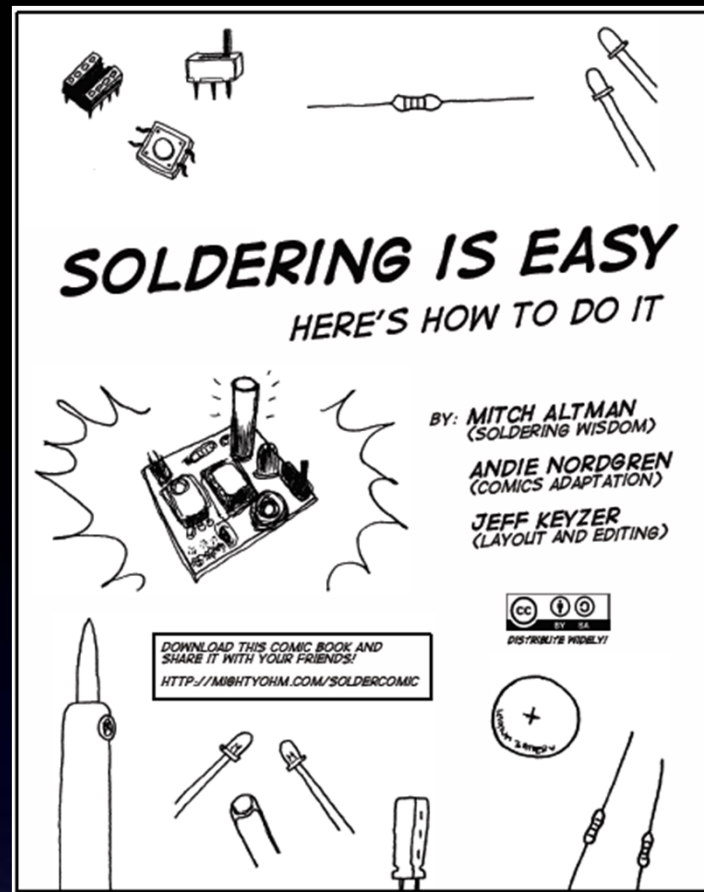
The tools you'll need:

- soldering Iron (35W or less)
- solder (*more details coming*)
- soldering iron stand
- cellulose kitchen sponge (*not plastic!*)
- *small* wire cutter

Note:
If you use **Lead-Free** solder
it is very helpful
to also have
flux paste in a syringe
And Isopropyl Alcohol



Learn To Solder



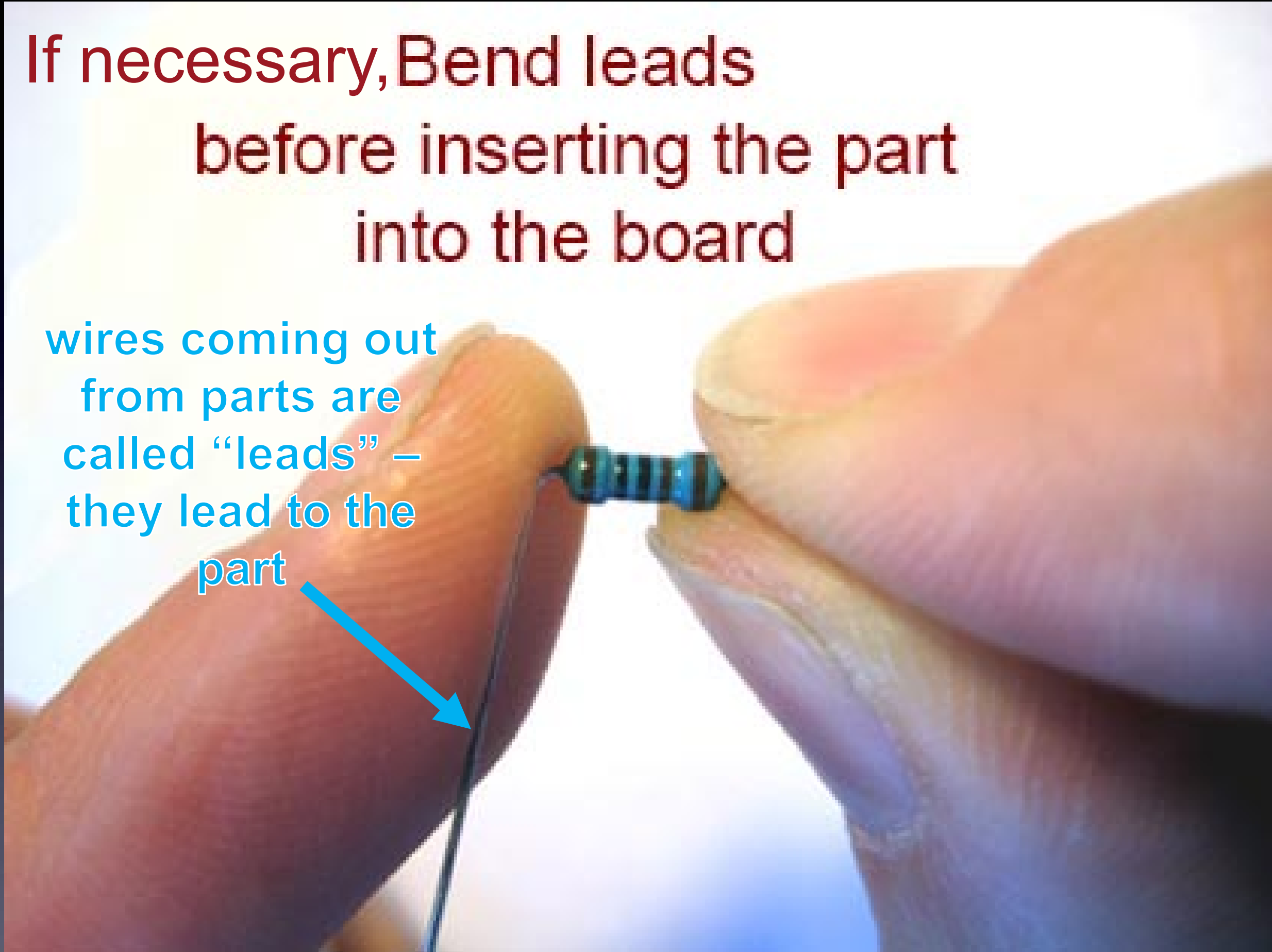
The following photos will show you how to solder a resistor.

There is no resistor in this kit. But the soldering procedure is the same for all of the parts in this kit.

The “I Can Solder Badge” kit has no resistors

If necessary, Bend leads
before inserting the part
into the board

wires coming out
from parts are
called “leads” –
they lead to the
part



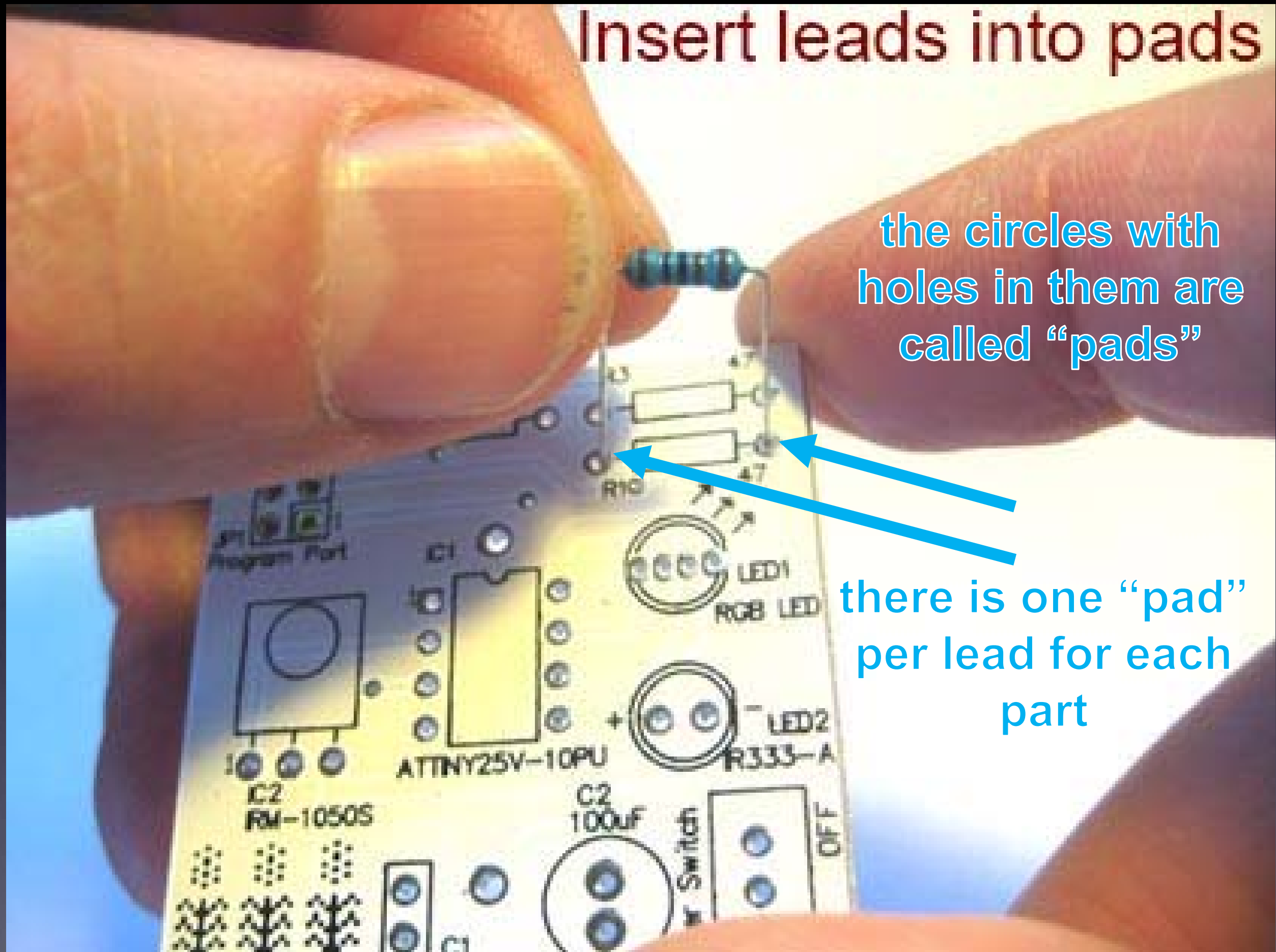
(but, the parts in this kit are soldered the same way)

The “I Can Solder Badge” kit has no resistors

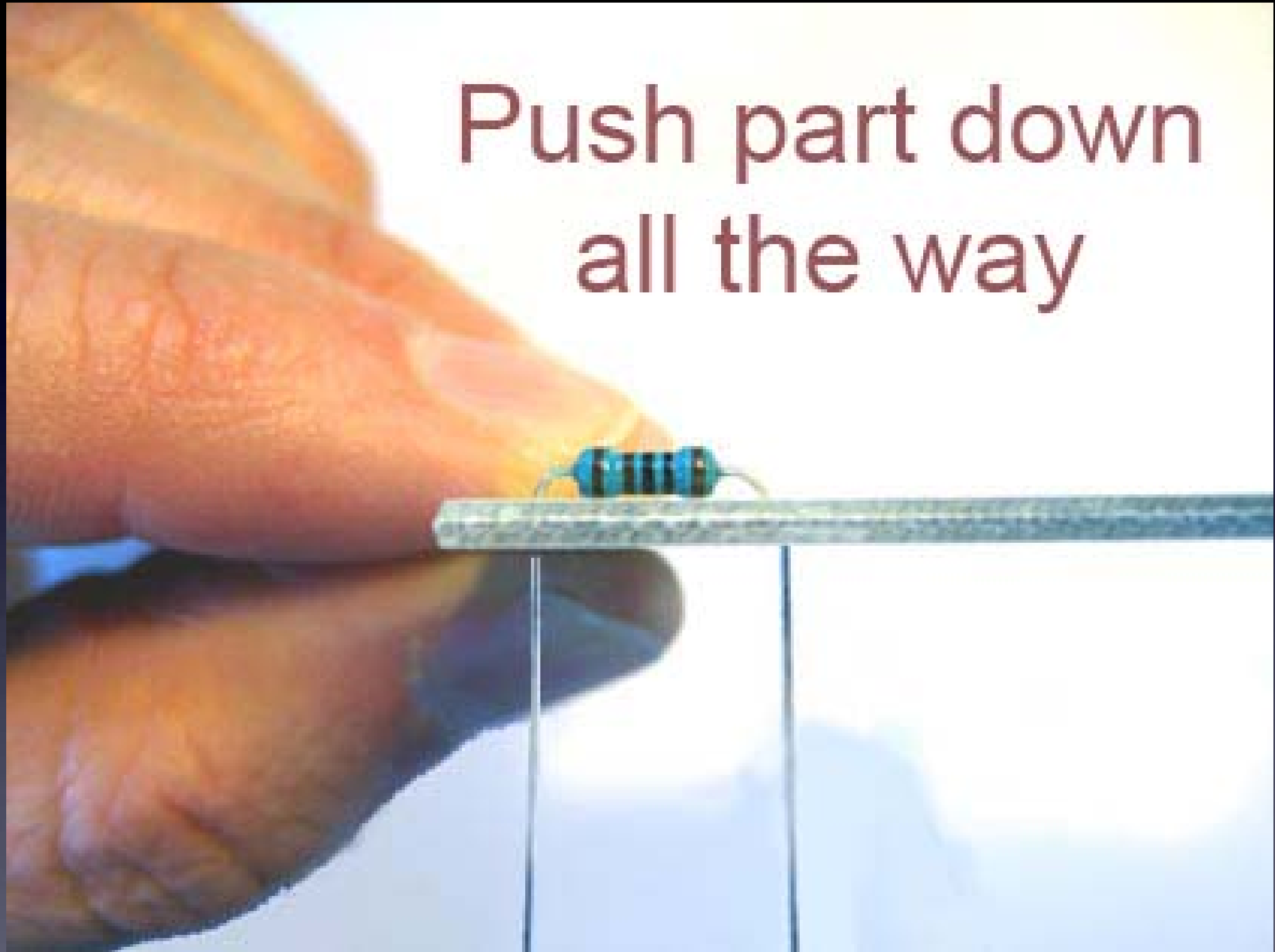


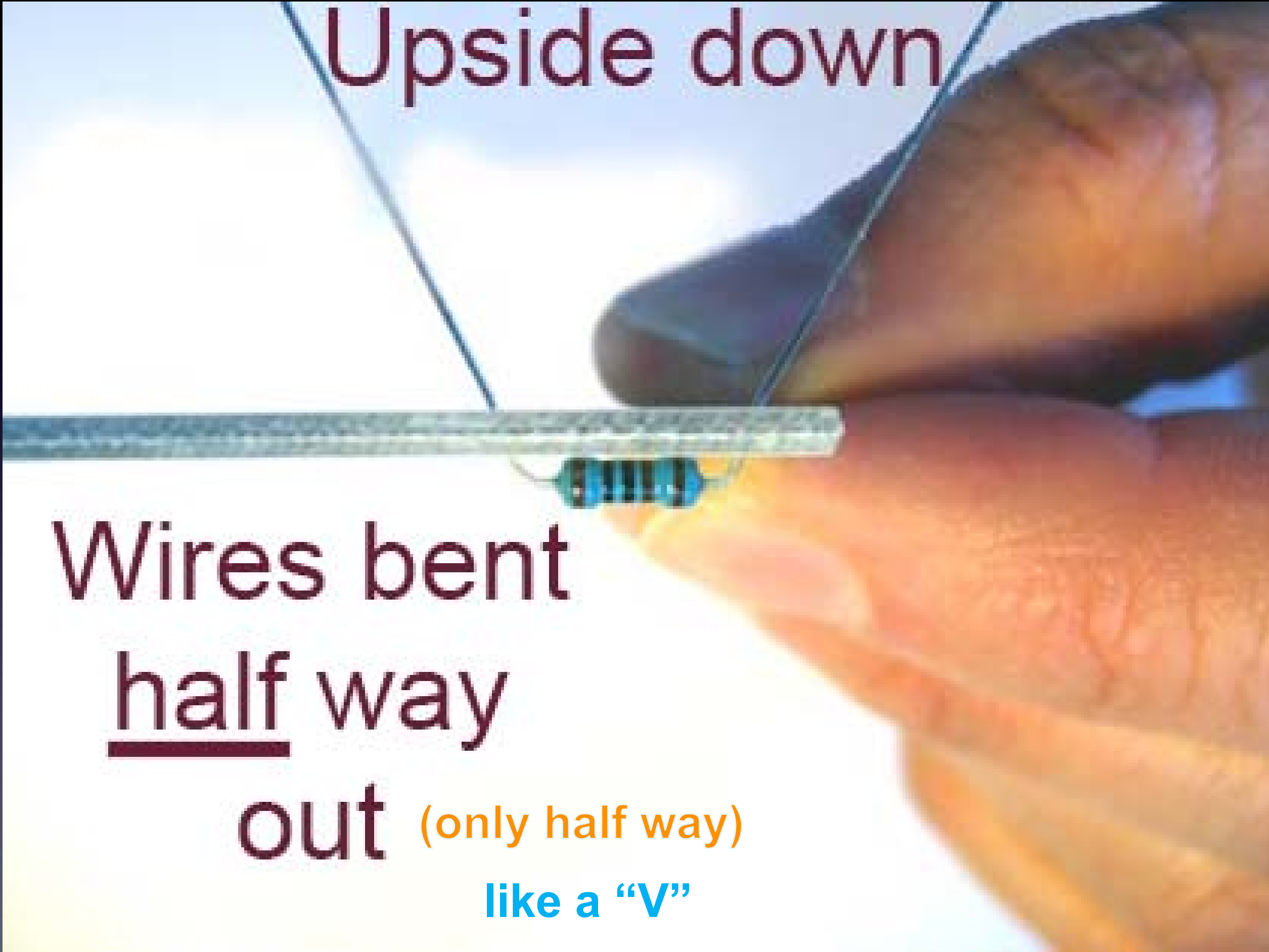
**this is how a resistor will look *before*
inserting it into the board**

LEDs for this kit go into the board like this resistor



Push part down
all the way



A close-up photograph of a person's hand holding a thin metal wire. A small, cylindrical electronic component, likely a resistor, is attached to the wire. The wire is bent into a V-shape at the point where the component is attached. The background is a plain, light-colored surface.

Upside down

Wires bent
half way
out (only half way)
like a “V”

so that the part won't fall out while soldering it



How to hold a soldering iron

(Like a pencil – held from underneath)

Important

The best kind of solder for DIY electronics:

(Sn – Tin / Pb – Lead)

63/37 rosin core,

0.031" (0.8mm) diameter (or smaller)

(60/40 is also good)

Note:

Most

***Lead-Free* solder**

has poisonous fumes!

A good kind of solder for DIY electronics:

*This is the only good **Lead-Free** solder I have found!*
(after years of searching)



Kester
K100LD Rosin
(not "No Clean")
0.031" diameter (0.8mm)

A good kind of solder for DIY electronics:

*This is the only good **Lead-Free** solder I have found!*
(after years of searching)



Kester **K100LD Rosin** Solder
0.031" diameter (0.8mm)

Note:

If you use **Lead-Free** solder
it is *helpful*
to also have
flux paste in a syringe
And Isopropyl Alcohol



Another good kind of solder for DIY electronics:

*This is another good **Lead-Free** solder I have found!*



**Duratool
D01685 Rosin**

0.7mm diameter

*(as good as the
Kester K100LD Rosin)*

Another good kind of solder for DIY electronics:

*This is another good **Lead-Free** solder I have found!*



**MG Chemicals
4900 Rosin (112g, 227g, 454g)**

0.8mm diameter

*(as good as the
Kester K100LD Rosin)*

3 Safety Tips...

Safety Tip #1:

Hot !!

(When you touch the tip,
you will let go quickly every time!)

Safety Tip #2:

Soldering chemicals
are toxic

But they easily wash off your hands
with soap and water

Safety Tip #3:

(coming soon)

2 secrets
to good soldering...

Secret #1:

Clean the tip!

(before every solder connection)

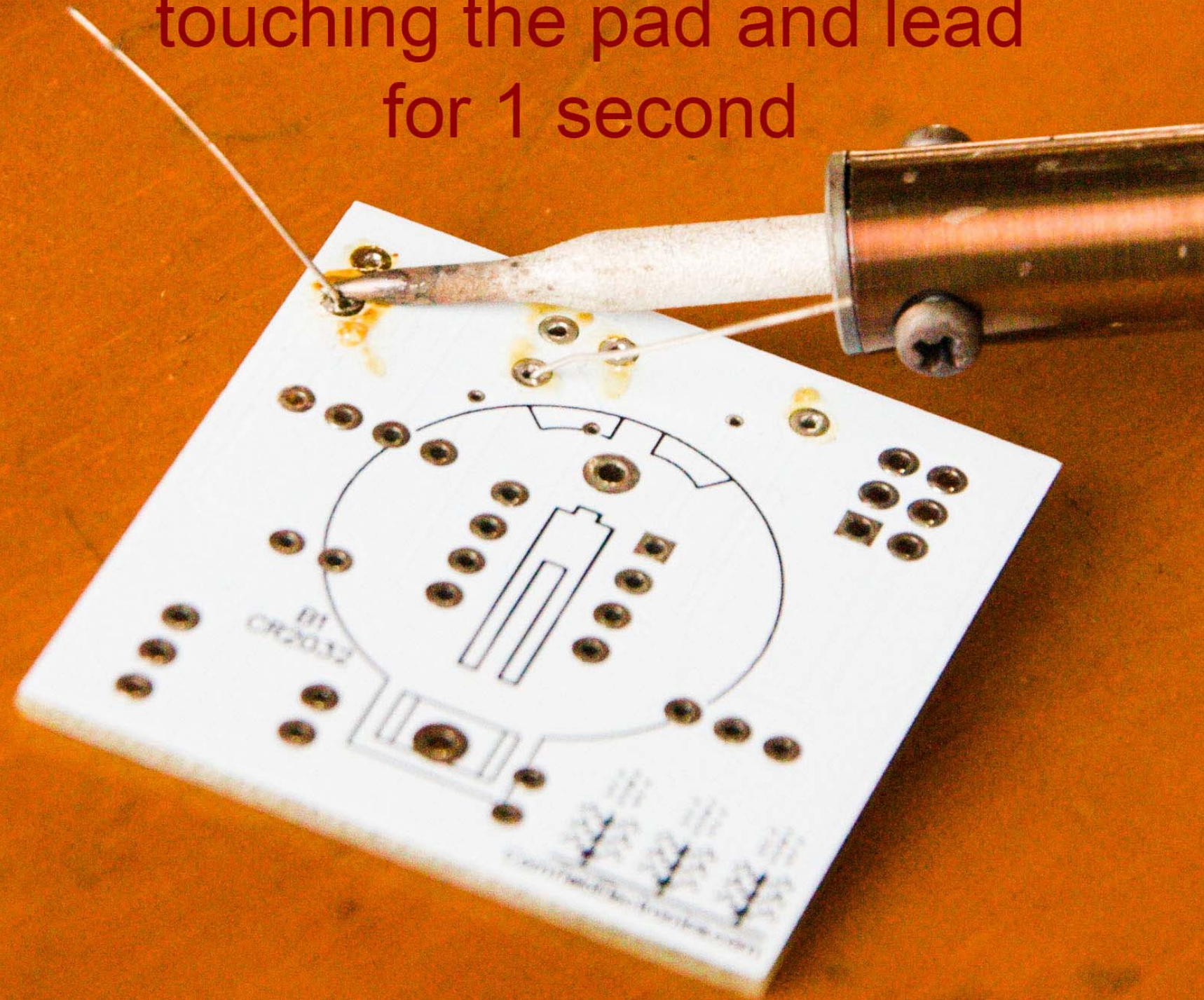
Bang (lightly) 3 times,

Swipe, Rotate, Swipe (on the sponge):

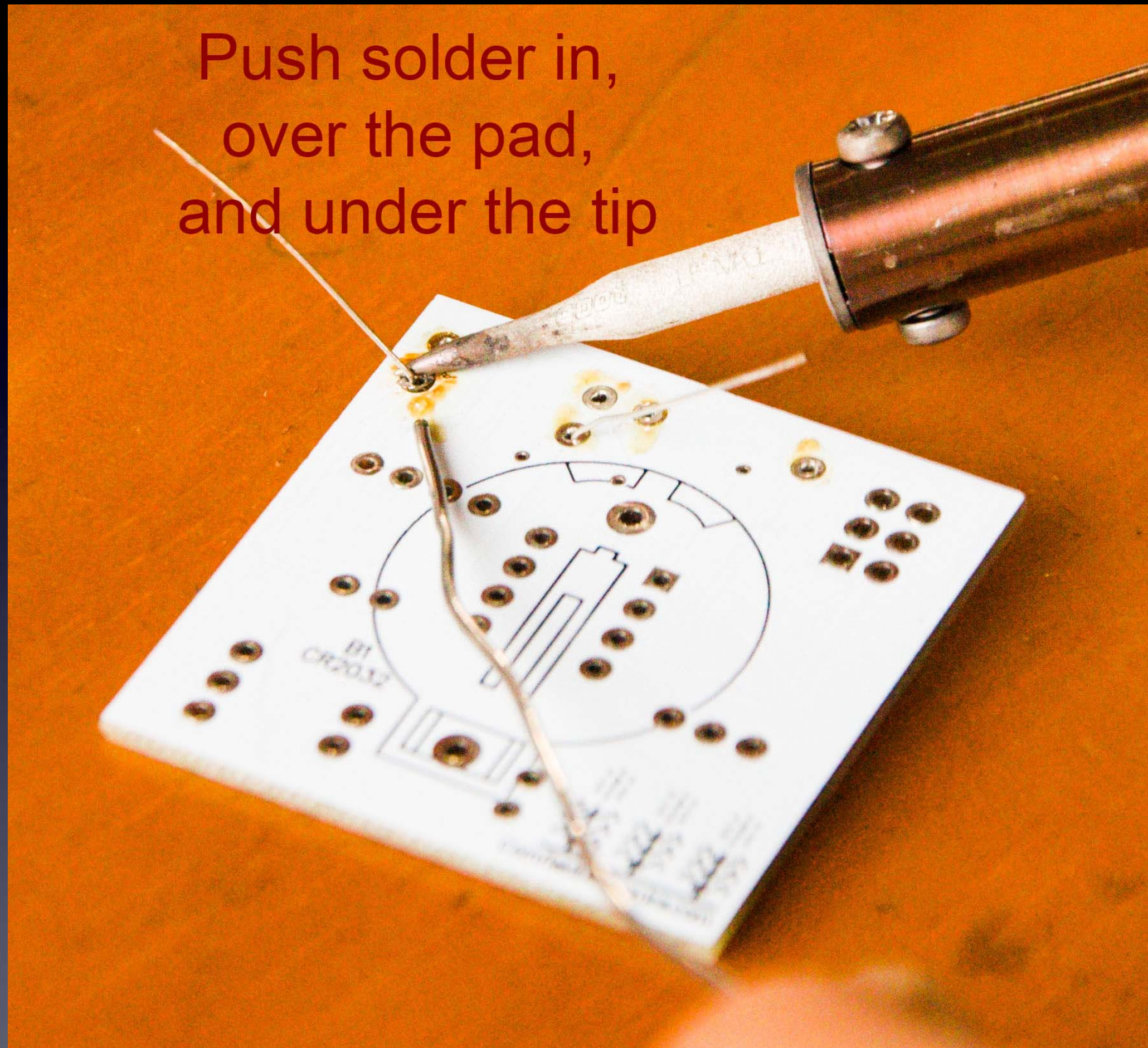
Keep the tip shiny silver!

knock solder off the tip

Lay clean tip across half of the pad,
touching the pad and lead
for 1 second

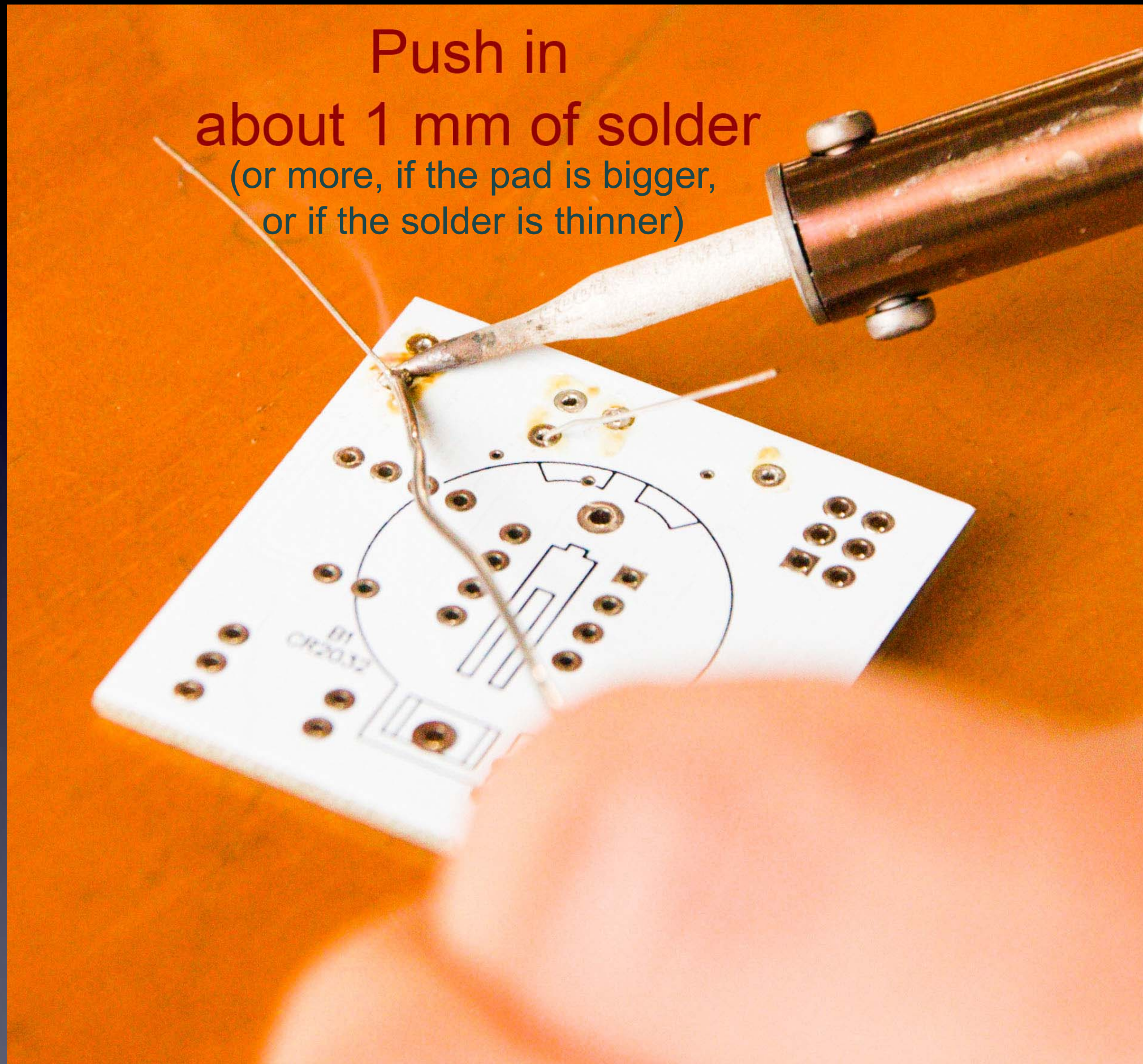


Do this quickly (slowly doesn't work well) – solder in & out in about 1 second

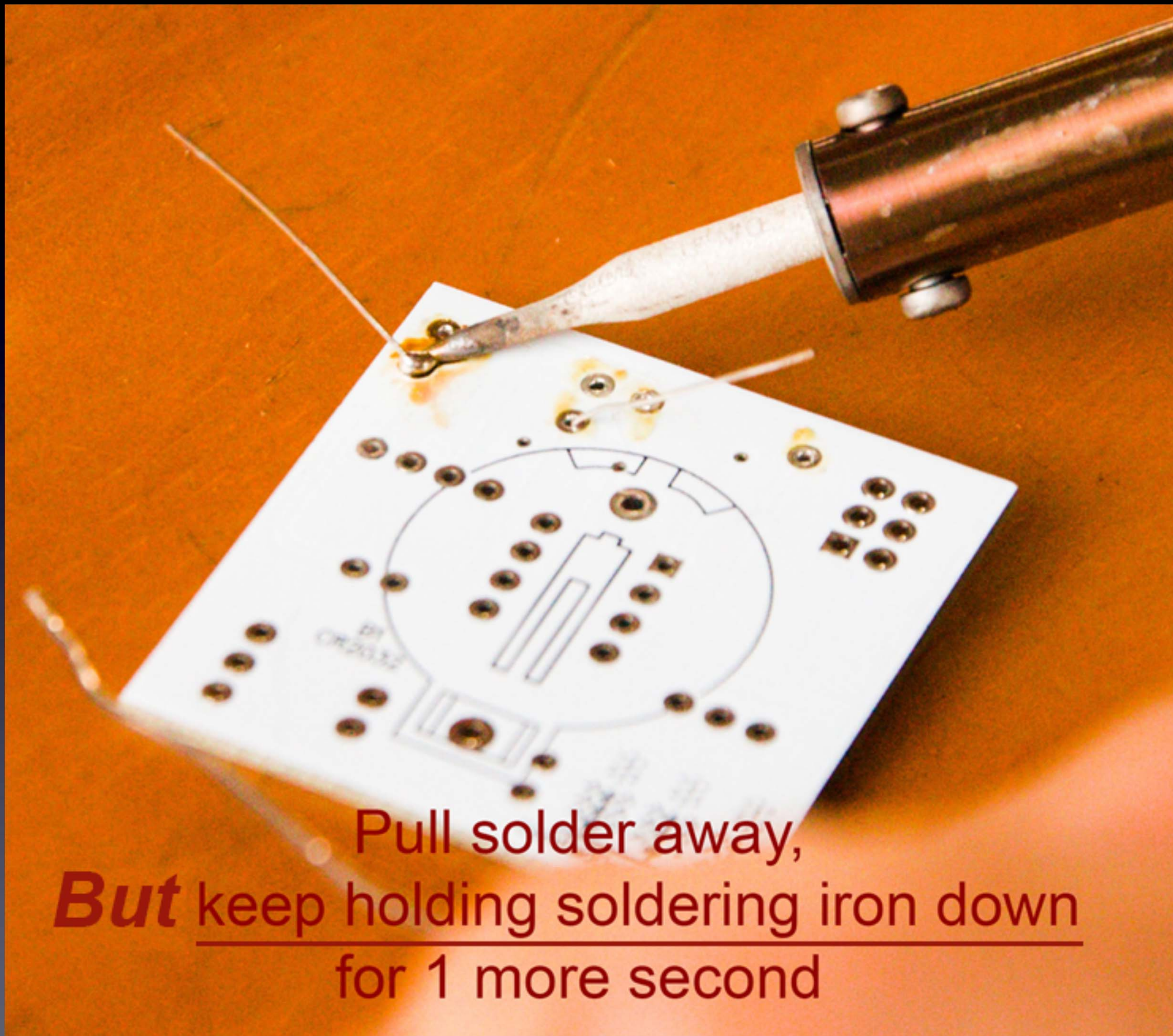


Make sure solder melts on the underside of the soldering iron tip
(not the side or top of the soldering iron tip)!

Do this quickly (slowly doesn't work well) – solder in & out in about 1 second



Make sure solder melts on the underside of the soldering iron tip
(not the side or top of the soldering iron tip)!



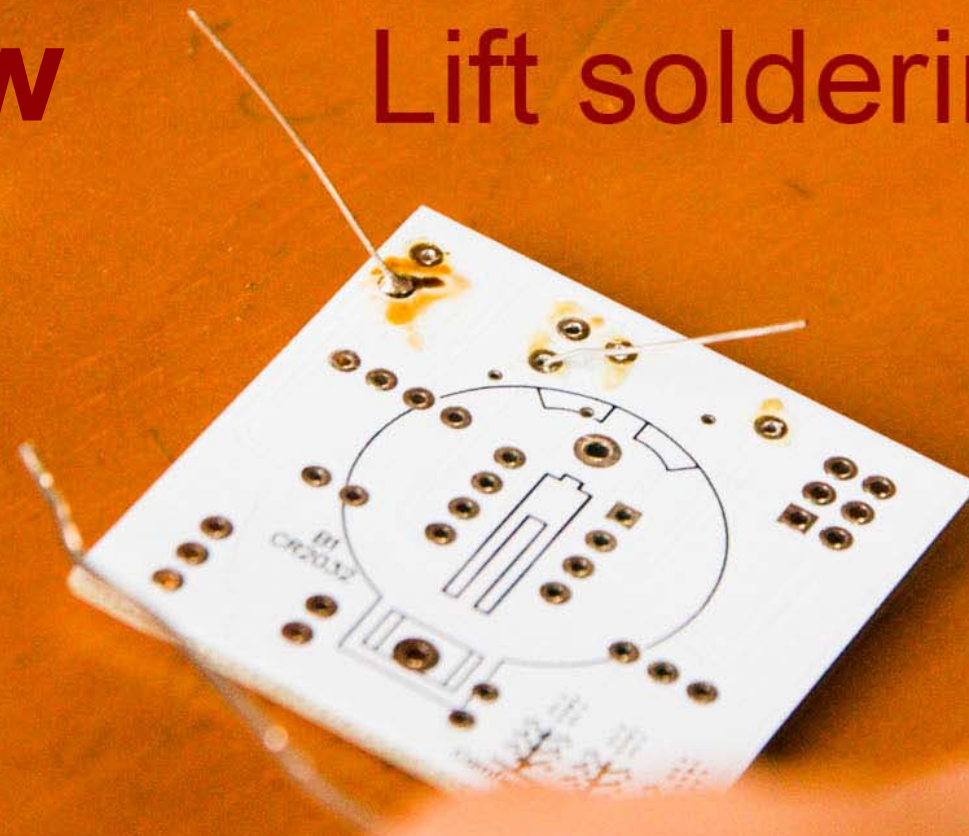
Pull solder away,
But keep holding soldering iron down
for 1 more second

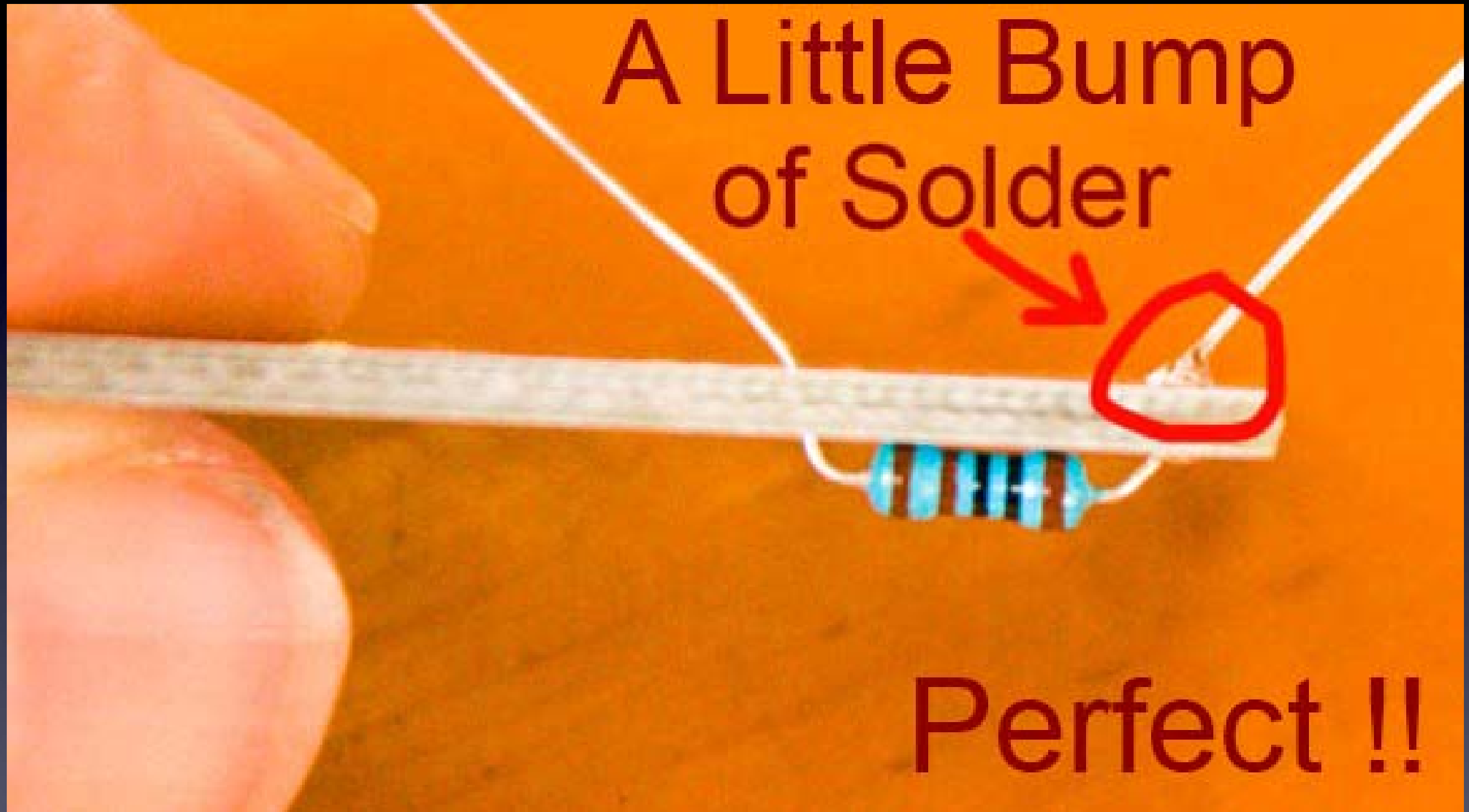
Secret #2:

Keep hot tip down
1 second
for solder to flow !!

Now

Lift soldering iron





If you can see any of the pad, or the hole, you need more solder
– so, just do all the steps again to make it perfect.

The Rhythm !

is just as important as the preceding steps!

The Rhythm !

and speed (about 1 second per step)



The Rhythm !

and speed (about 1 second per step)

Clean the tip



The Rhythm !
and speed (about 1 second per step)



Tip **Down**

The Rhythm !
and speed (about 1 second per step)



Solder **In**

The Rhythm !
and speed (about 1 second per step)



Solder **Out**

The Rhythm !
and speed (about 1 second per step)



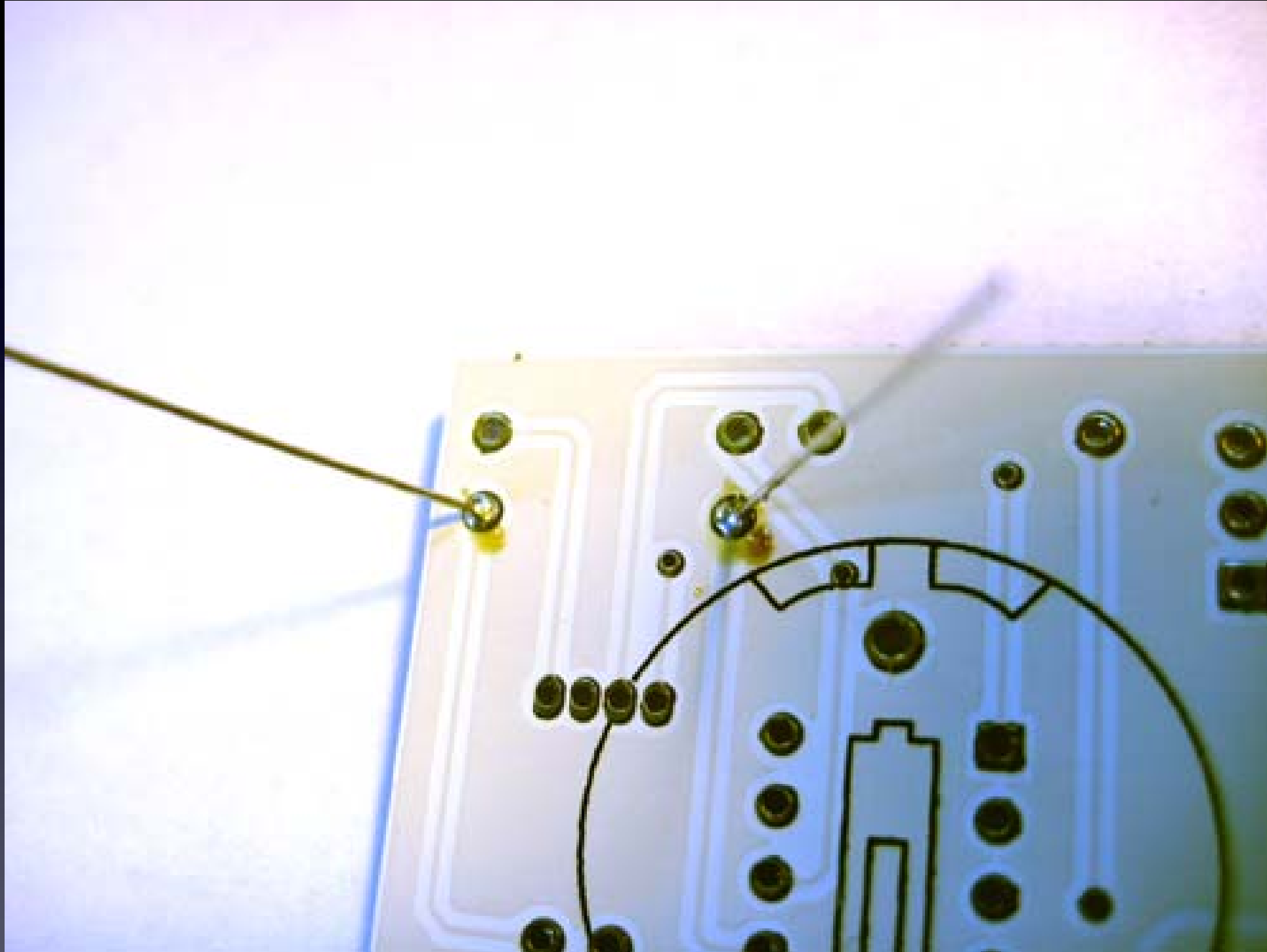
WAIT !

The Rhythm !
and speed (about 1 second per step)



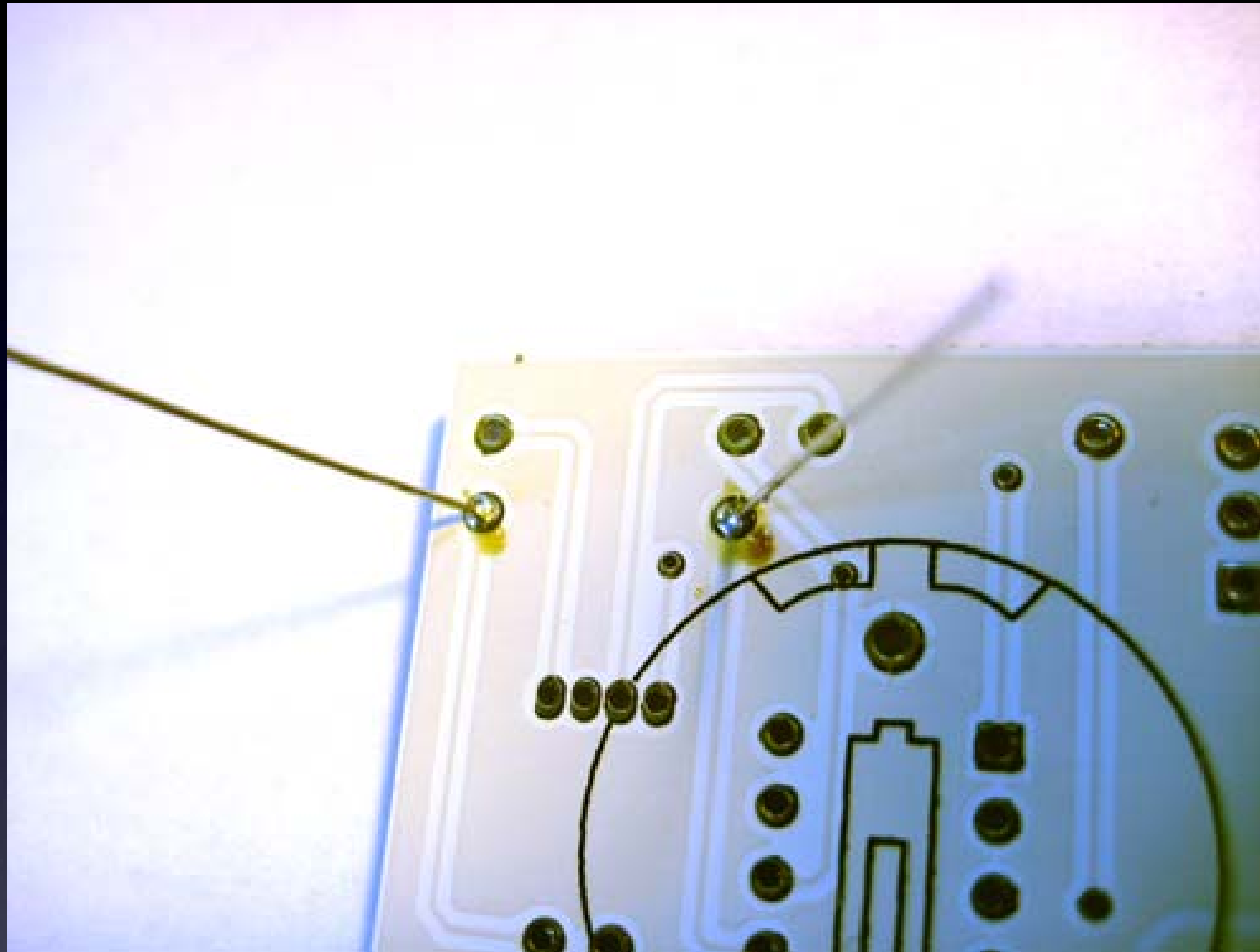
Lift Tip

If you are using solder WITH lead (Pb), you can now
Solder all of the leads of the part to the board



For this part, there are two leads
Here you can see two good solder connections

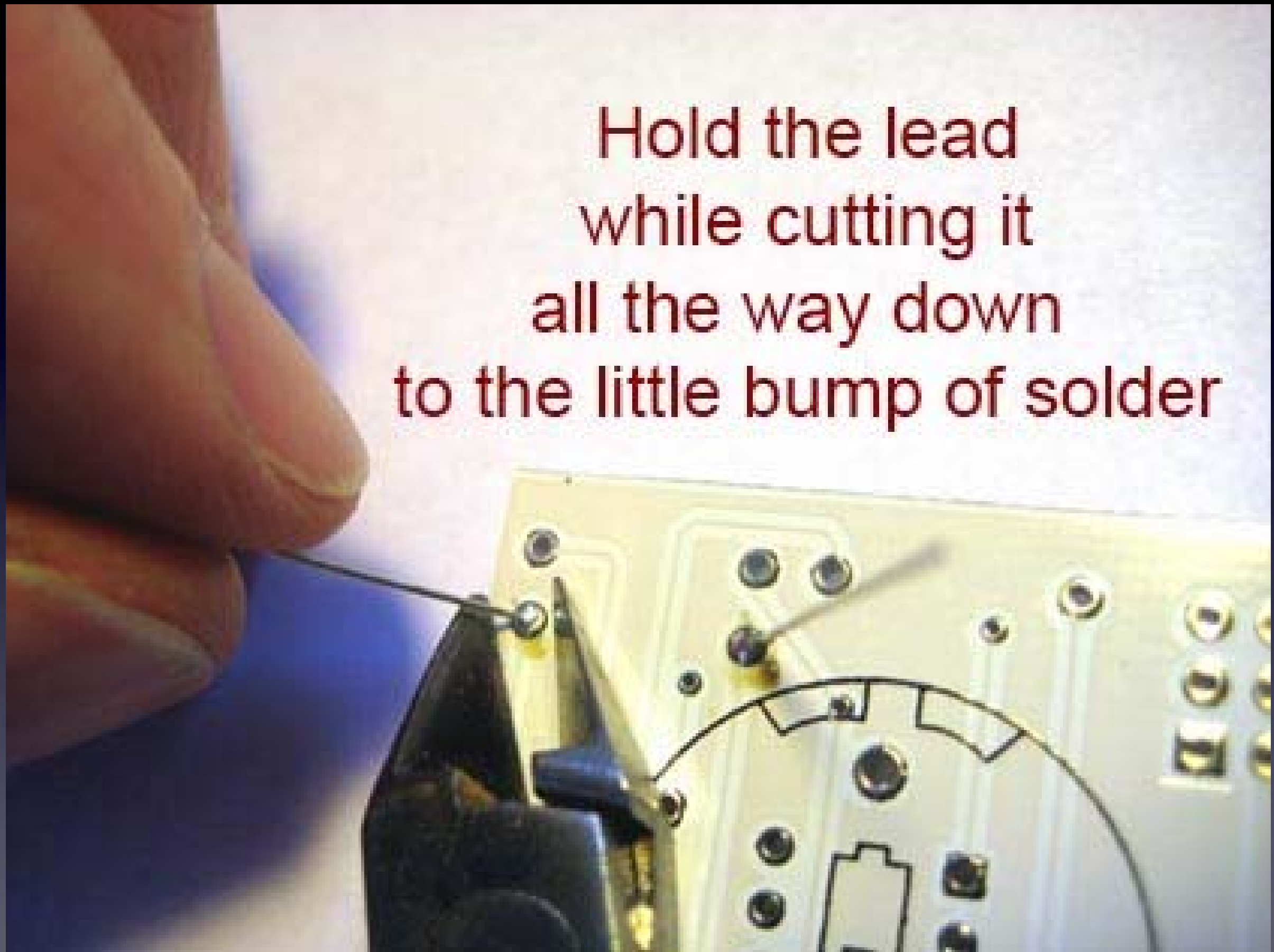
Two good solder connections



- Little mountains (not flat)
- Pads totally covered in solder
- Can't see the hole
- No connections to other pads

Now cut the leads short

Hold the lead
while cutting it
all the way down
to the little bump of solder



Cutting with the tip of the wire cutter gives you more control

Safety Tip #3:

Hold or cover the lead !

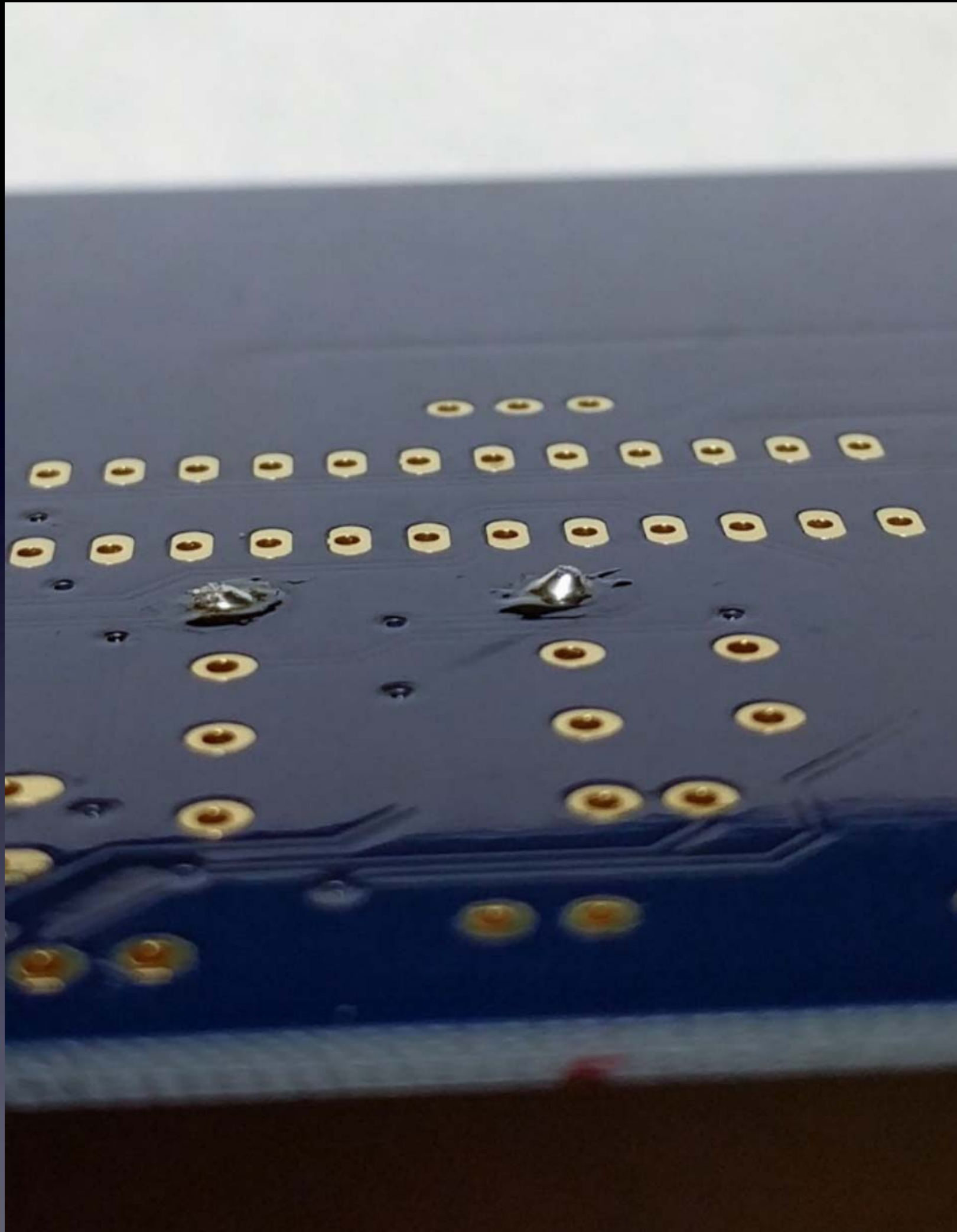
(or it will fly into your eye!)

(They like doing that – so please hold or cover the lead when you cut.)



All done !

No wires sticking out



A closer look at good solder connections

Notice that:

- Each connection is a small mountain (not flat)
- You cannot see any pad (they're totally covered with solder)
- You cannot see the holes (they're totally covered with solder)
- No connections to other pads

One part at a time

Till all the parts are soldered

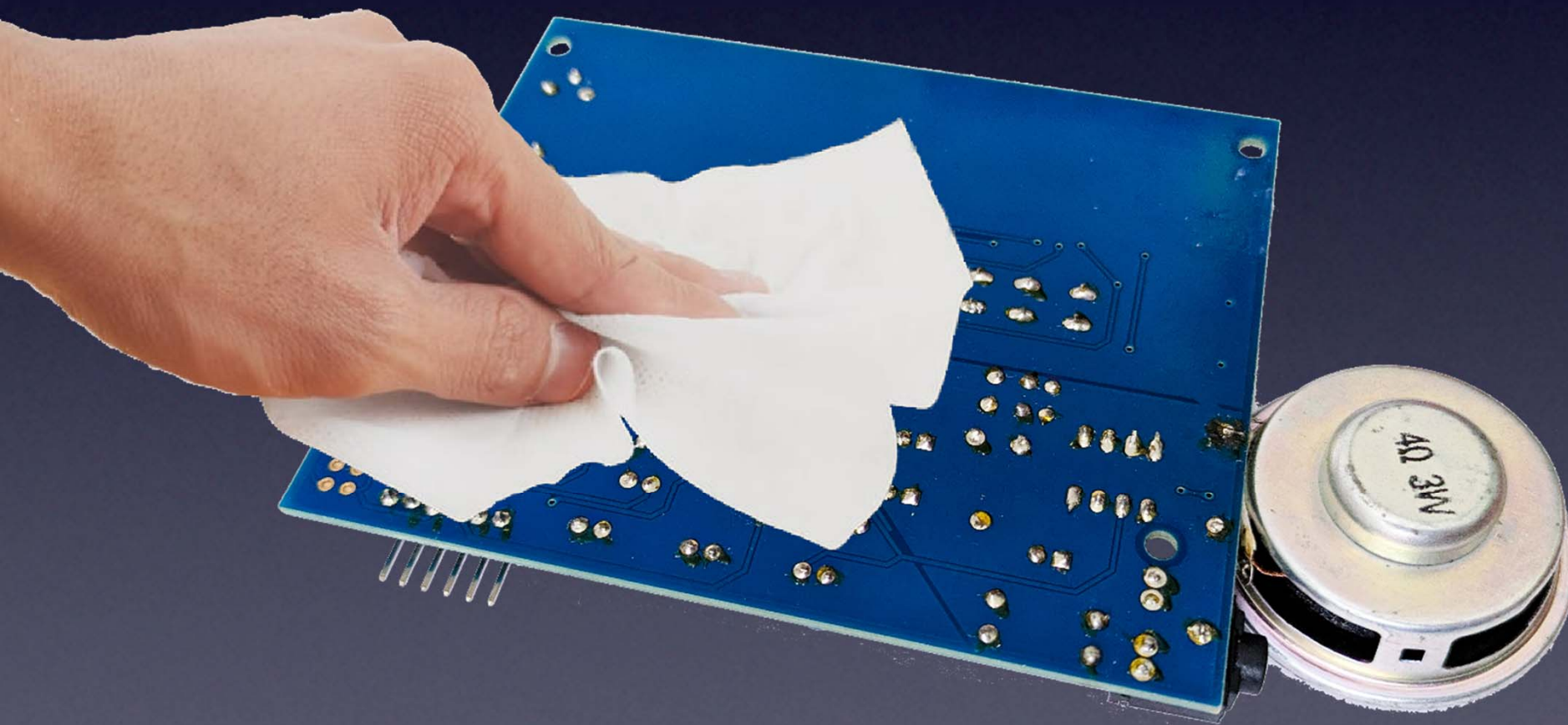


And it will look like this when you're done.

If you used any *flux paste* for re-working problems



The bottom of the PCB will be sticky from the flux



You can clean it with a cloth wet with *Isopropyl Alcohol*

Then put in the batteries,

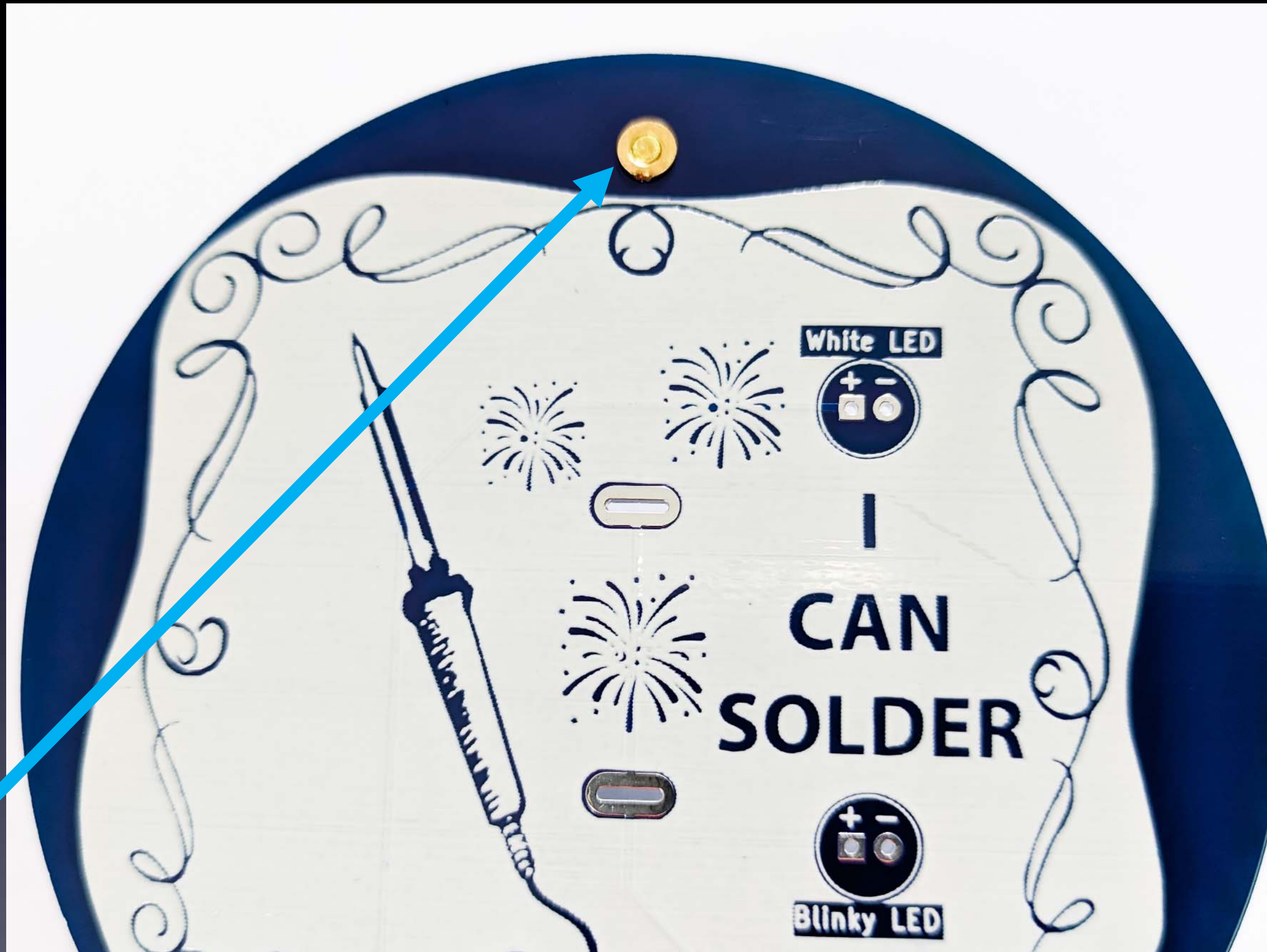
Turn it on,

And it works!

(Or you start debugging.)

Let's start!

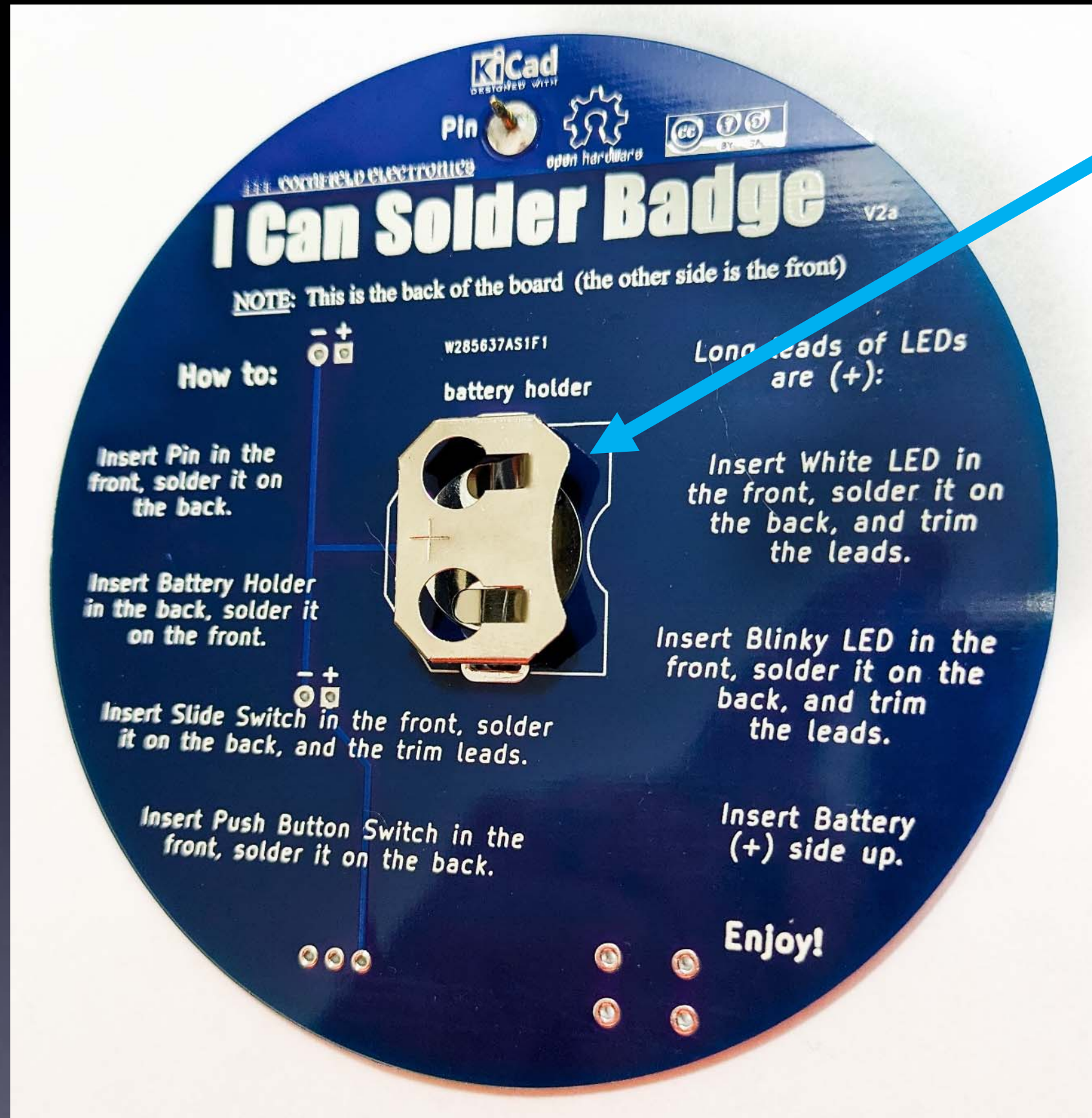
Insert Pin in the front



Solder Pin on the back

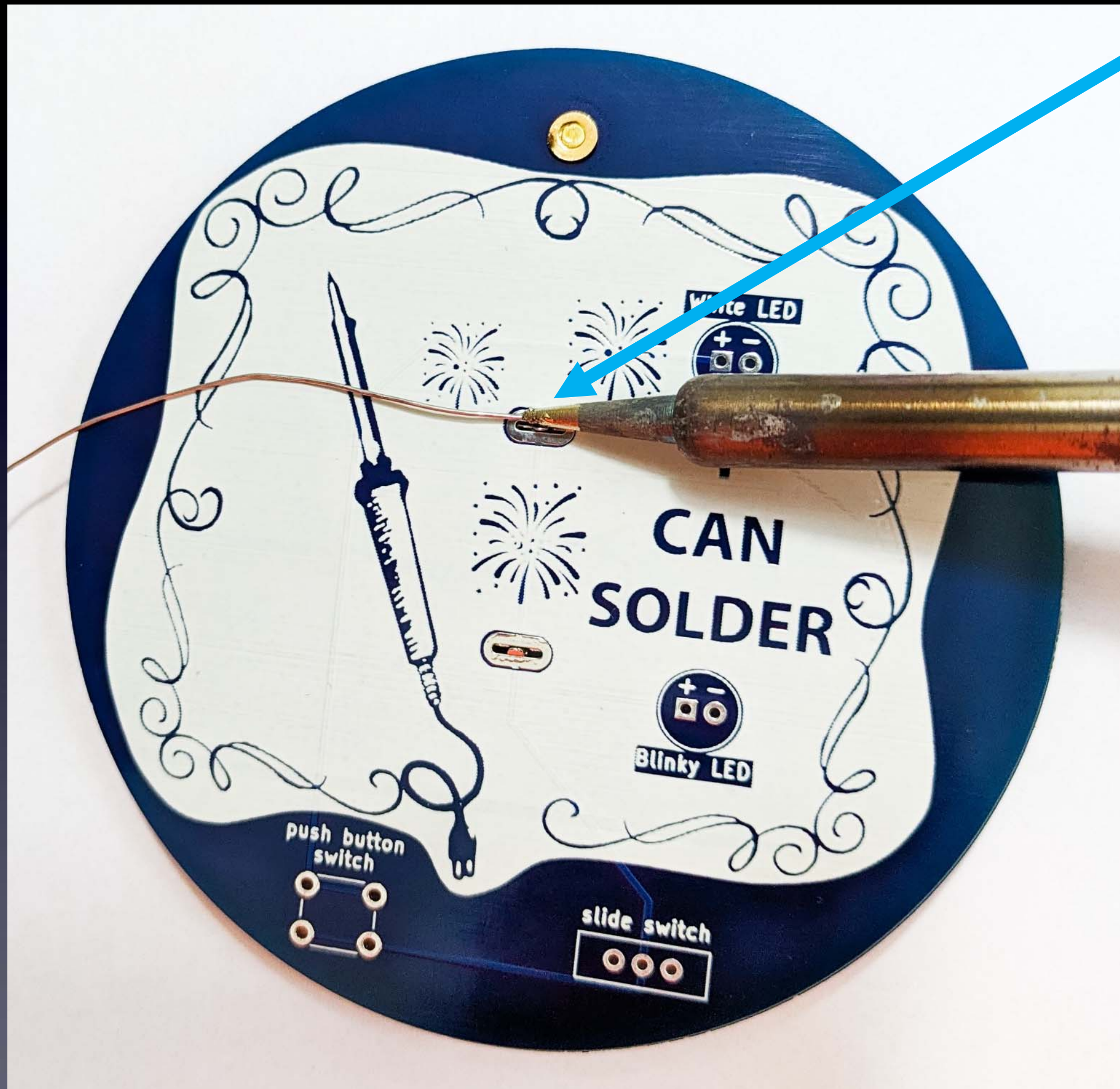


Insert Battery Holder in the back

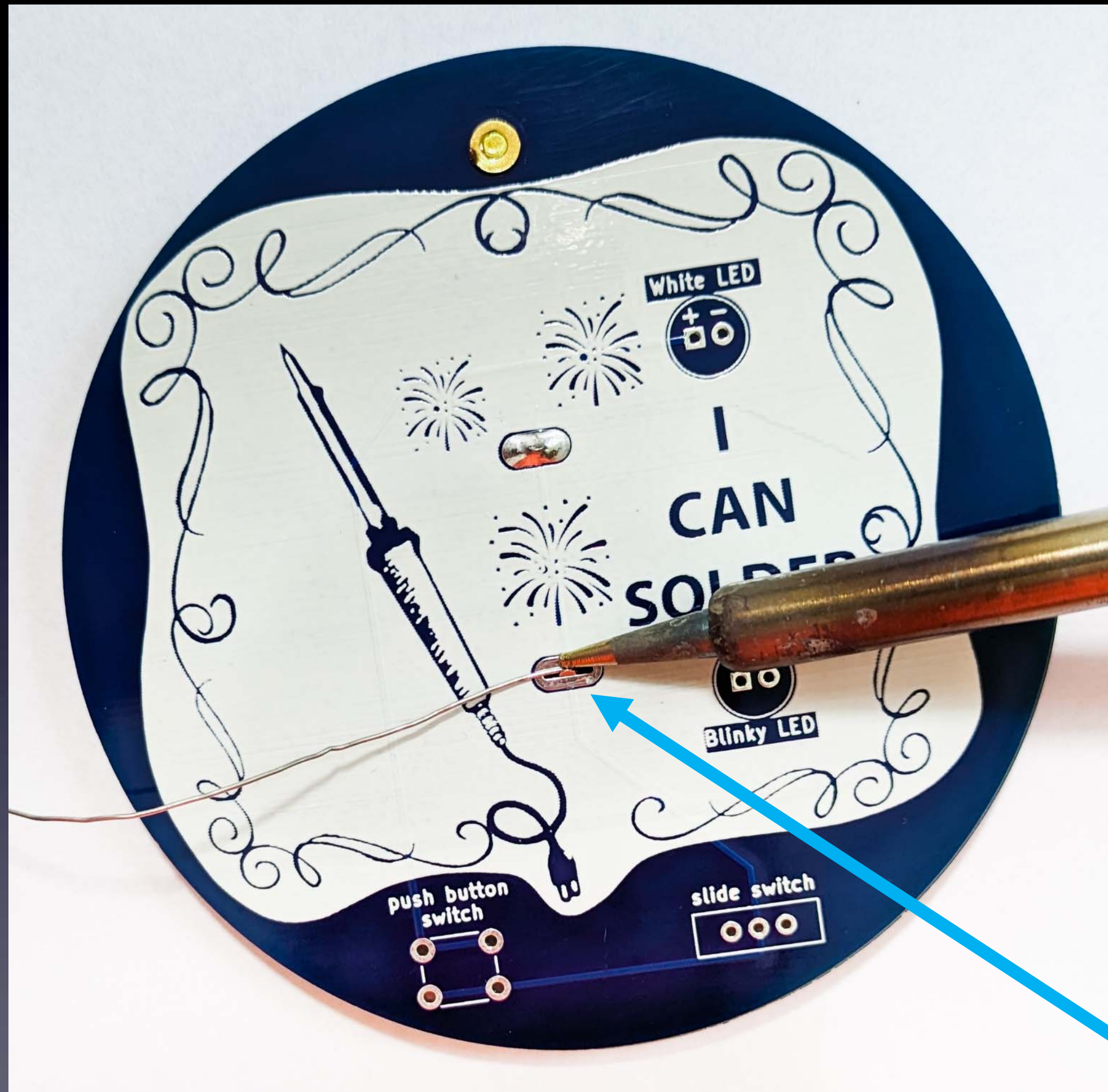


The correct orientation of the battery holder is like this photo

Solder Battery Holder on the front (1st pad)



Solder Battery Holder on the front (2nd pad)



Insert Slide Switch in the front



Orientation does not matter

Solder Slide Switch on the back (1st pad)



Solder Slide Switch on the back (2nd pad)



Solder Slide Switch on the back (3rd pad)



Trim Slide Switch leads (1st lead)



Trim Slide Switch leads (2nd lead)



Trim Slide Switch leads (3rd lead)



Insert Push Button Switch in the front



It fits in two ways, and either way is OK

Solder Push Button Switch on the back (1st pad)



Solder Push Button Switch on the back (2nd pad)



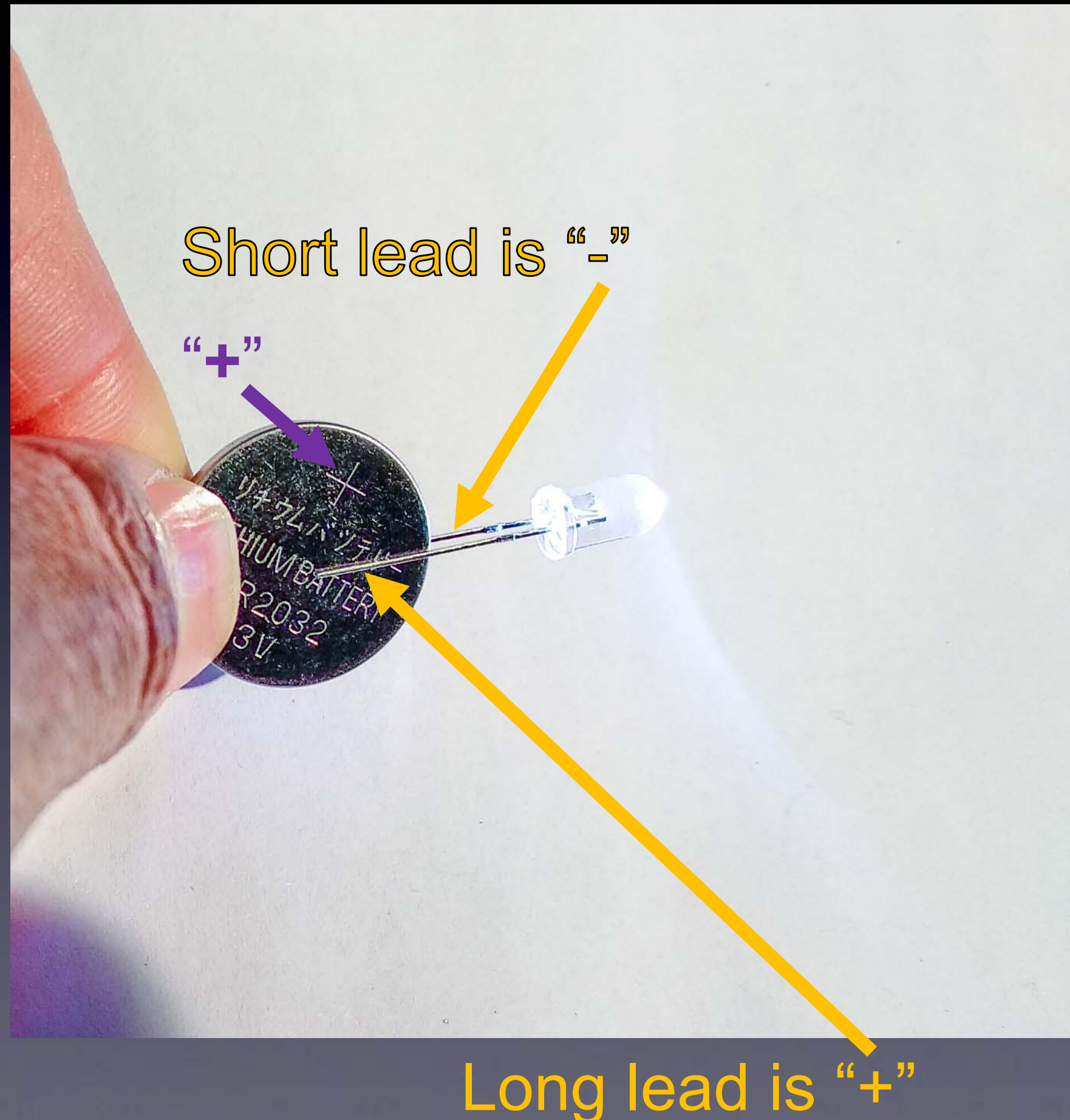
Solder Push Button Switch on the back (3rd pad)



Solder Push Button Switch on the back (4th pad)

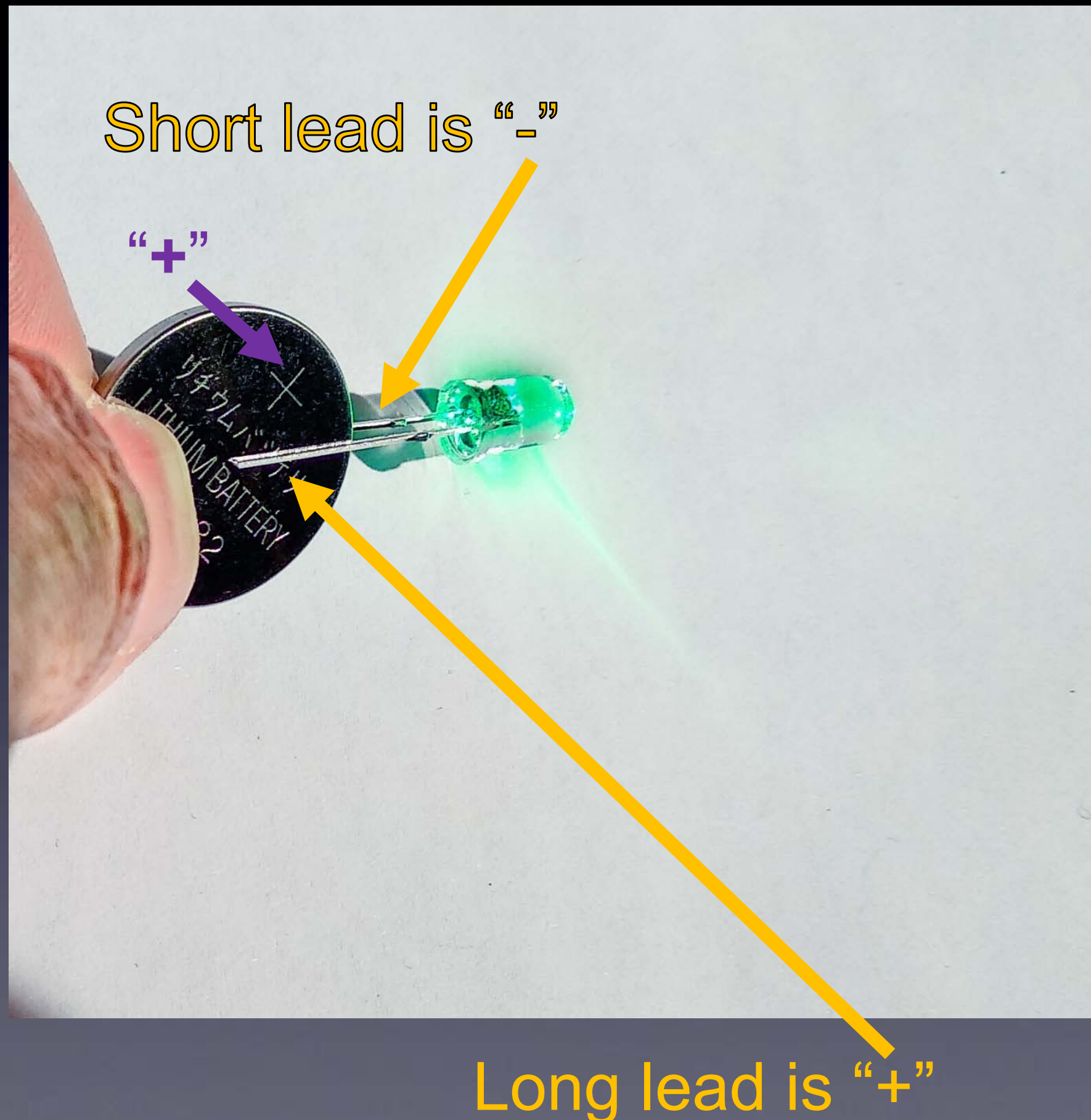


Test each LED to see
which is the White LED and which is the Blinky LED



White LED

Test each LED to see
which is the White LED and which is the Blinky LED



Blinky LED

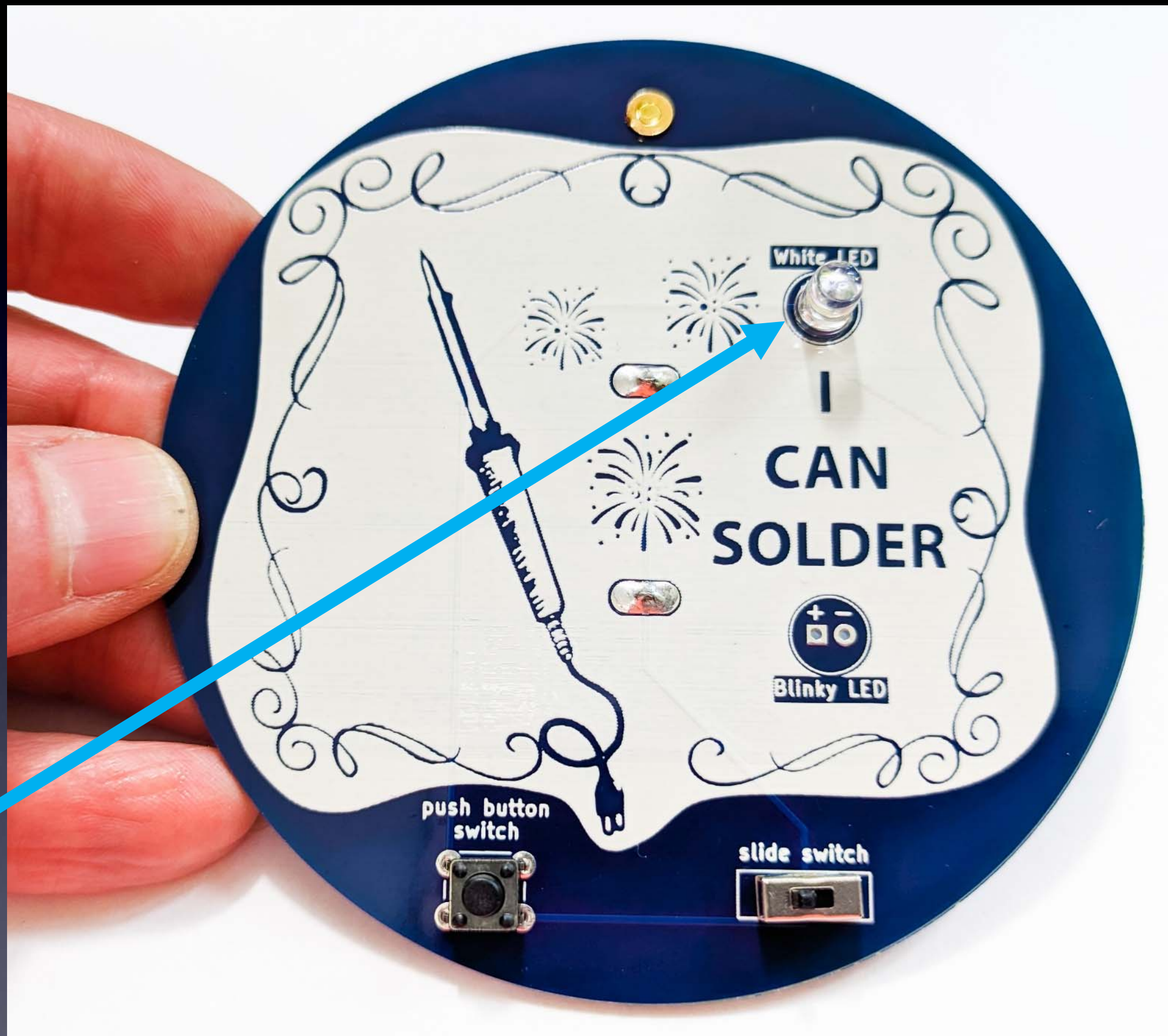
Insert White LED in the front



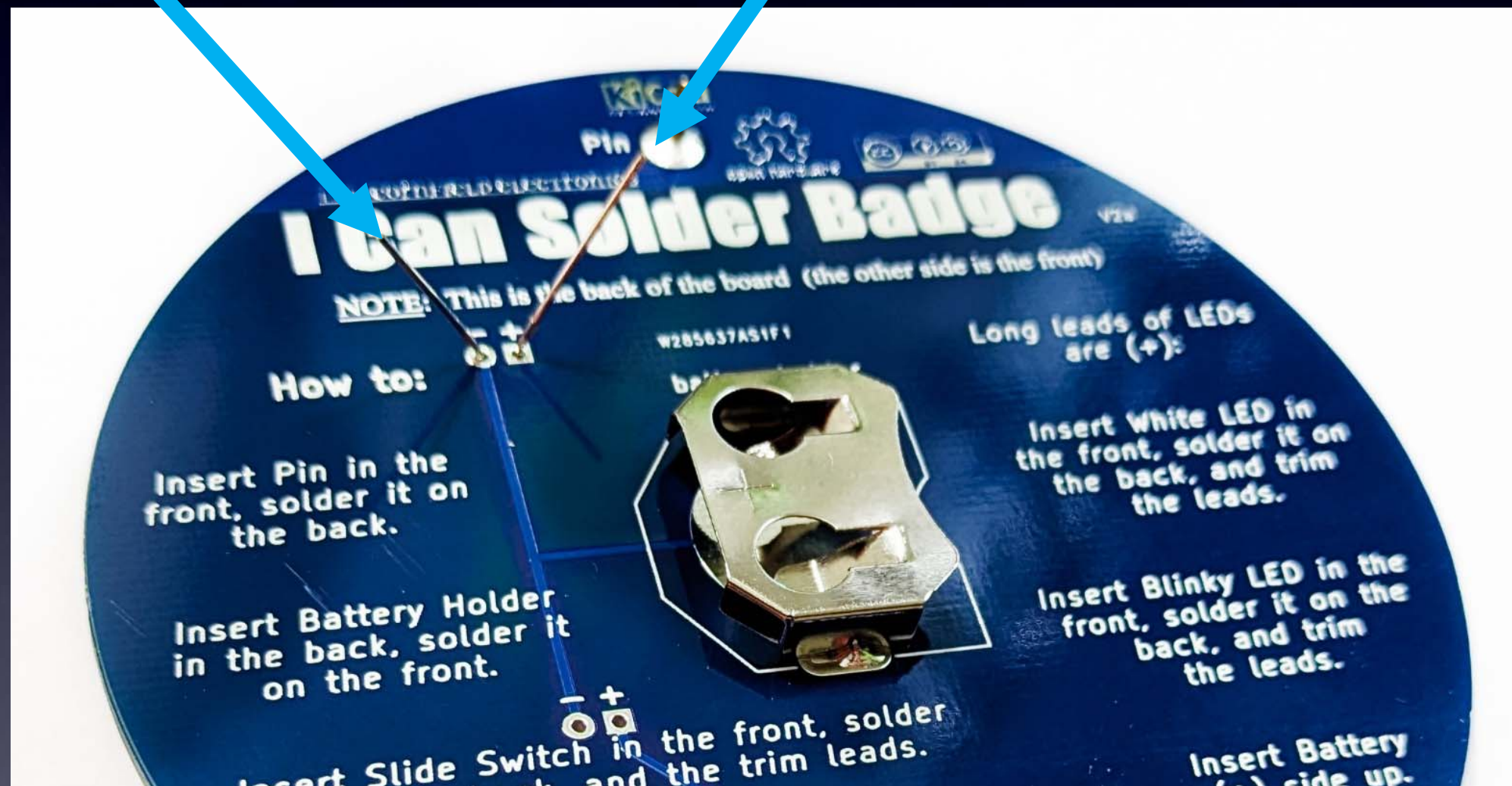
Long lead is "+"

Short lead is "-"

Insert White LED in the front



Leads of White LED bent like a “V”



Solder White LED on the back (1st pad)



Solder White LED on the back (2nd pad)



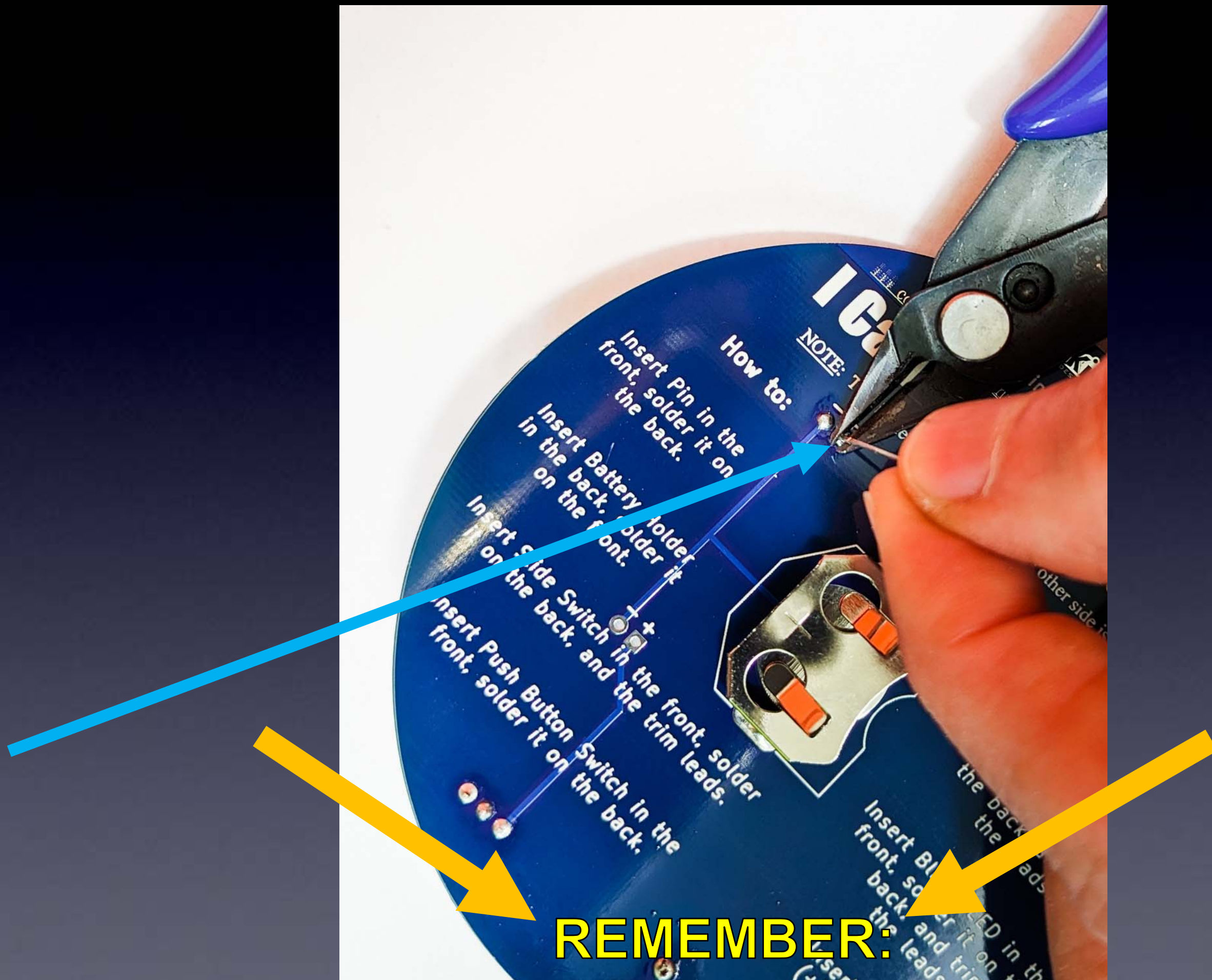
Trim White LED leads (1st lead)



REMEMBER:

Hold the lead when you cut !

Trim White LED leads (2nd lead)



REMEMBER:

Hold the lead when you cut !

Insert Blinky LED in the front



Short lead is “-”

Long lead is “+”

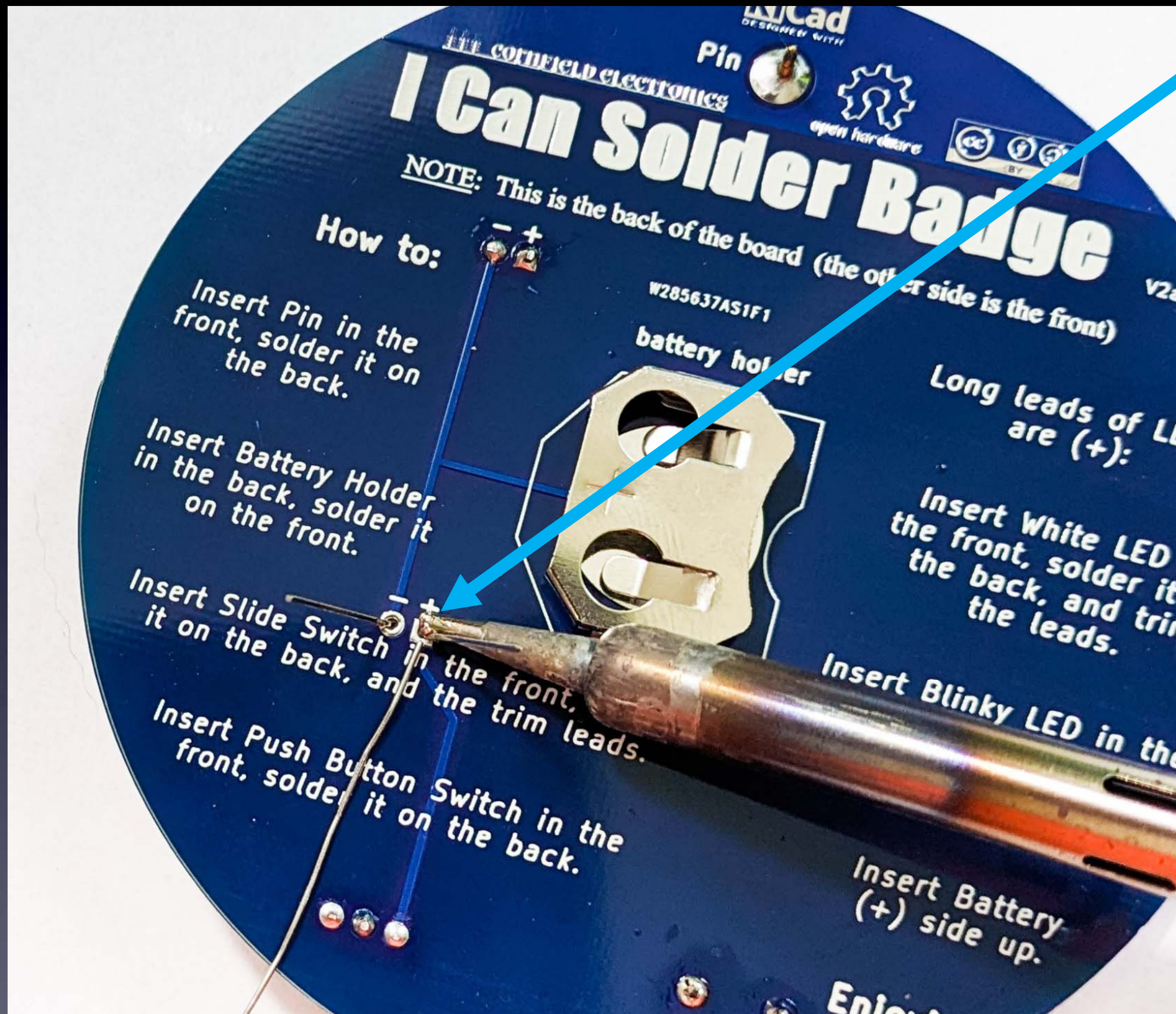
Insert Blinky LED in the front



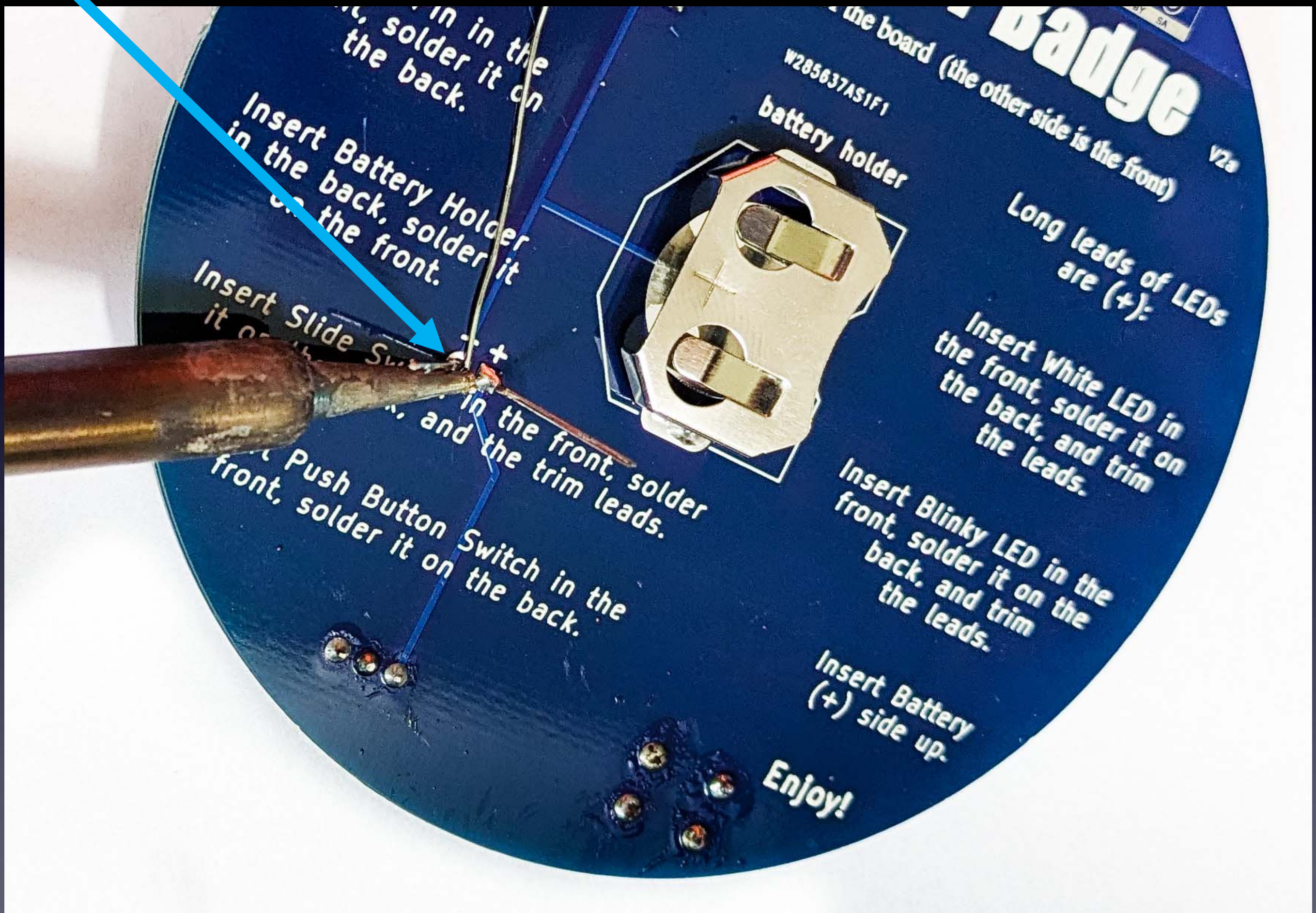
Leads of Blinky LED bent like a “V”



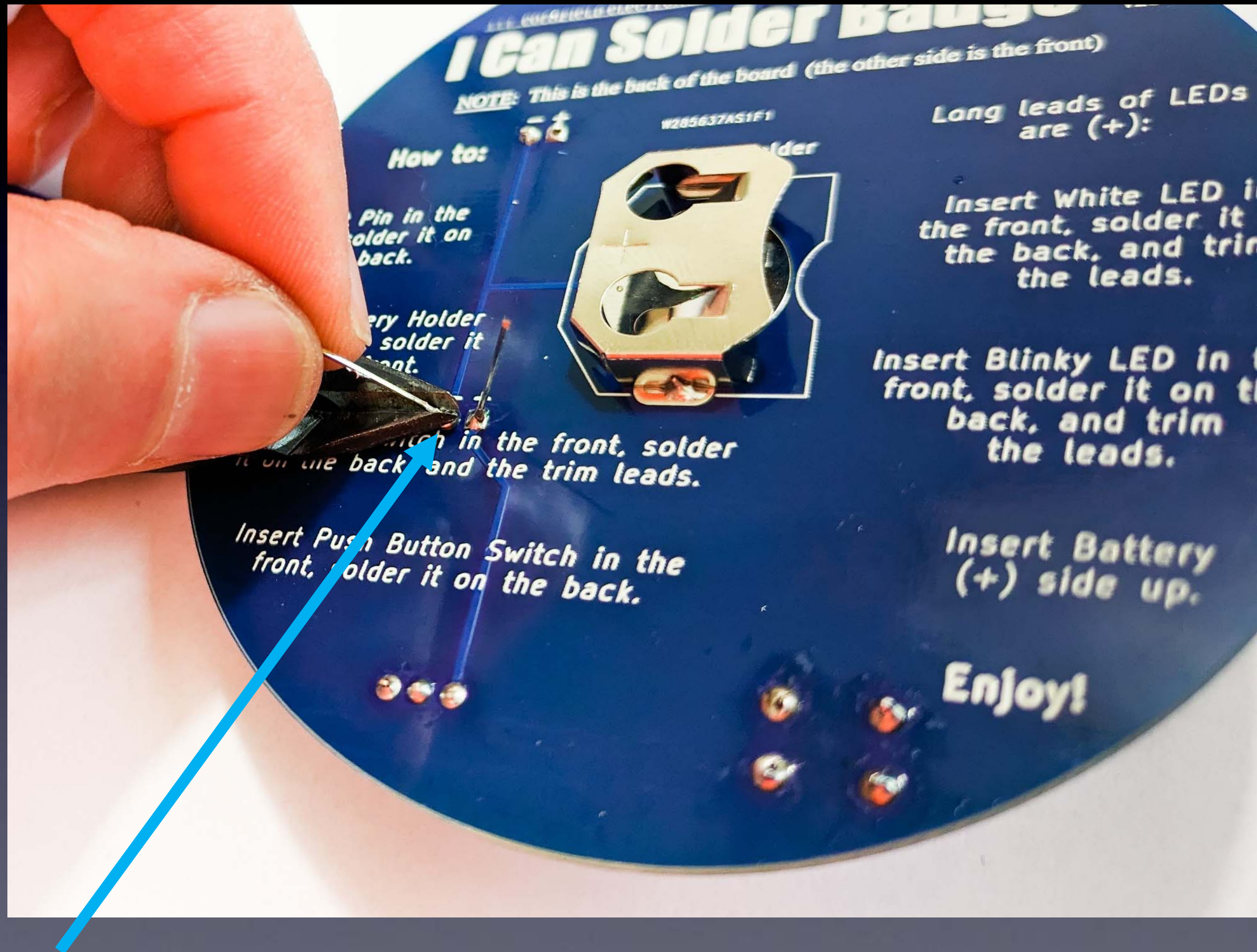
Solder Blinky LED on the back (1st pad)



Solder Blinky LED on the back (2nd pad)



Trim Blinky LED leads (1st lead)



Trim Blinky LED leads (2nd lead)

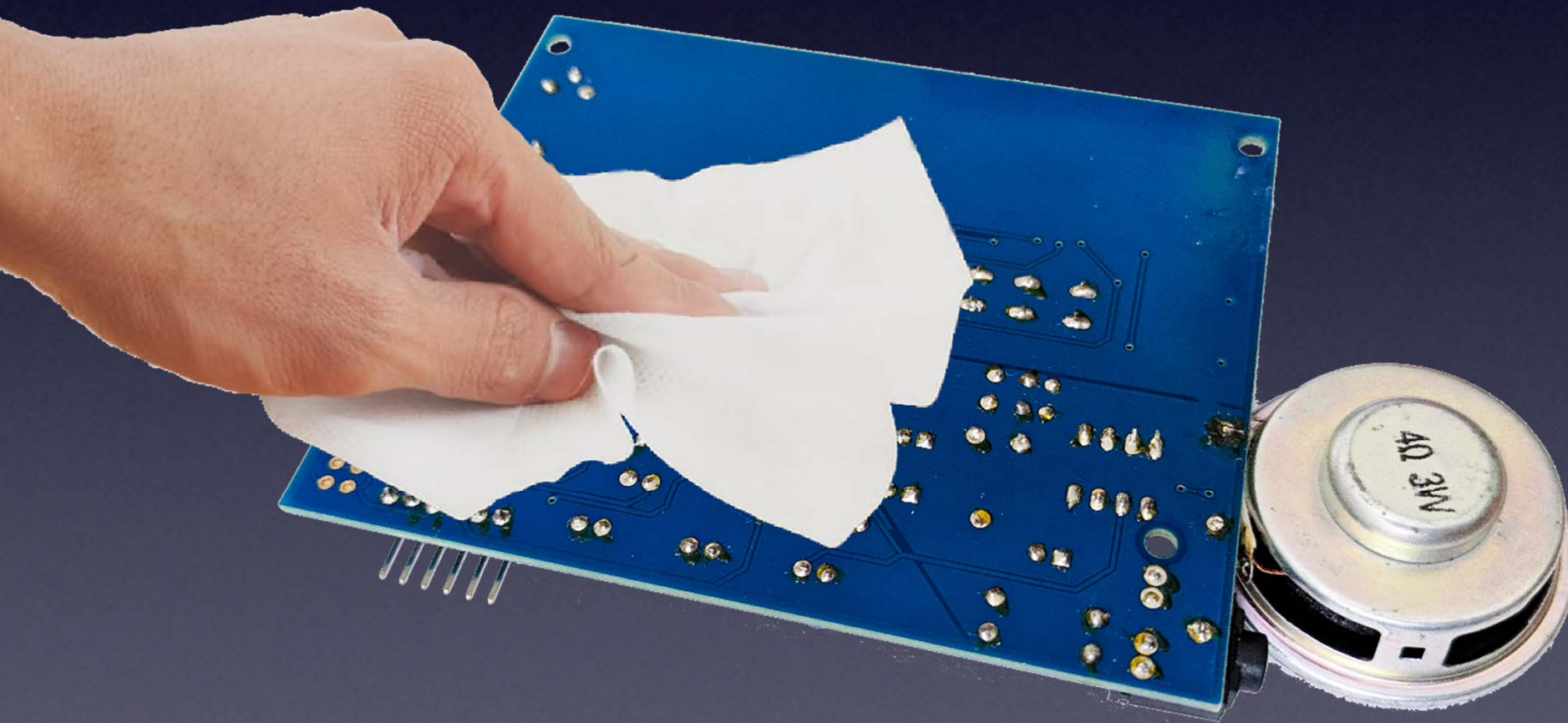


You are
now
finished
soldering!

If you used any *flux paste* for re-working problems



The bottom of the PCB will be sticky from the flux



You can clean it with a cloth wet with *Isopropyl Alcohol*

Insert Battery (+) side up



“+”

Insert Battery (+) side up



All done!

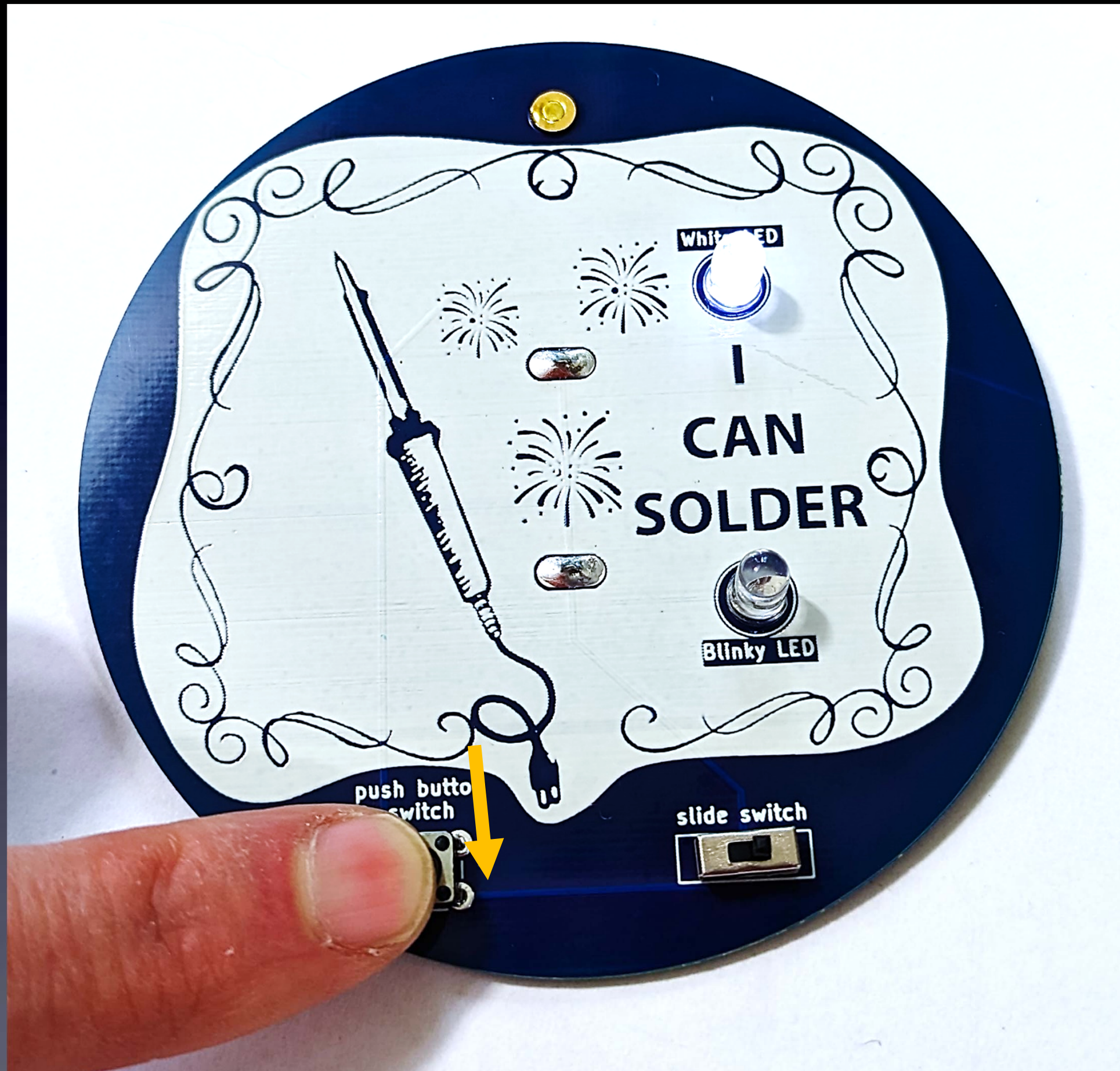


Turn on Blinky LED !



Move Slide Switch to the left to turn on the Blinky LED

Turn on White LED !



Press Push Button Switch to turn on the White LED

Turn on both White and Blinky LED !



Wear it !



Use the clasp



Please Remember:

to

Wash your hands

after soldering

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Blinky light and White flashlight